

September 23, 2025

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# September 2025 LBNF/DUNE – Project Update

**Joshua Willhite (BSI Project Manager) and Jolie Macier (FDC Project Manager)**



U.S. DEPARTMENT  
of **ENERGY**

Fermi National Accelerator Laboratory is managed by  
FermiForward for the U.S. Department of Energy Office of Science

# Agenda

Welcome – *Zach Burton, Communications Manager*

BSI Update – *Joshua Willhite, BSI Project Manager*

FDC Update – *Jolie Macier, FDC Project Manager*

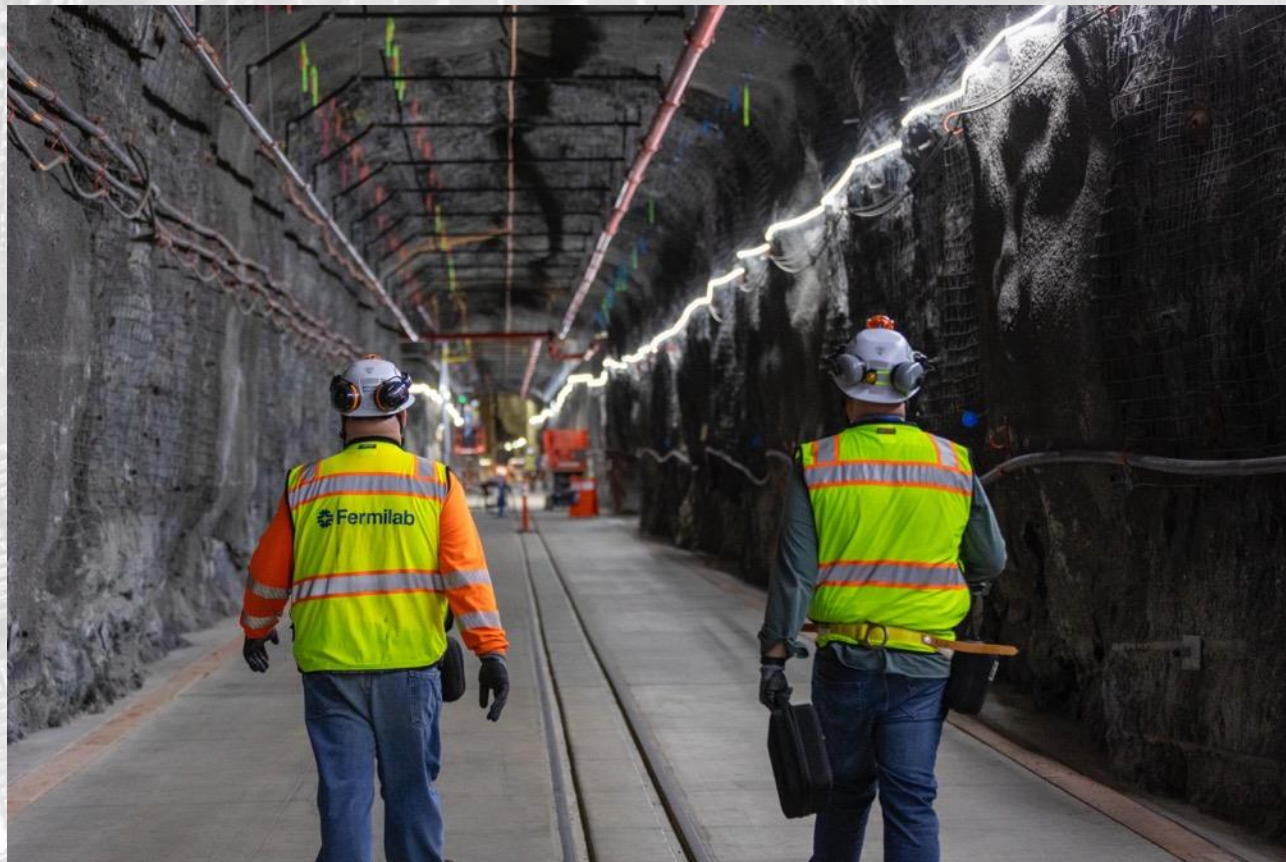
Q&A

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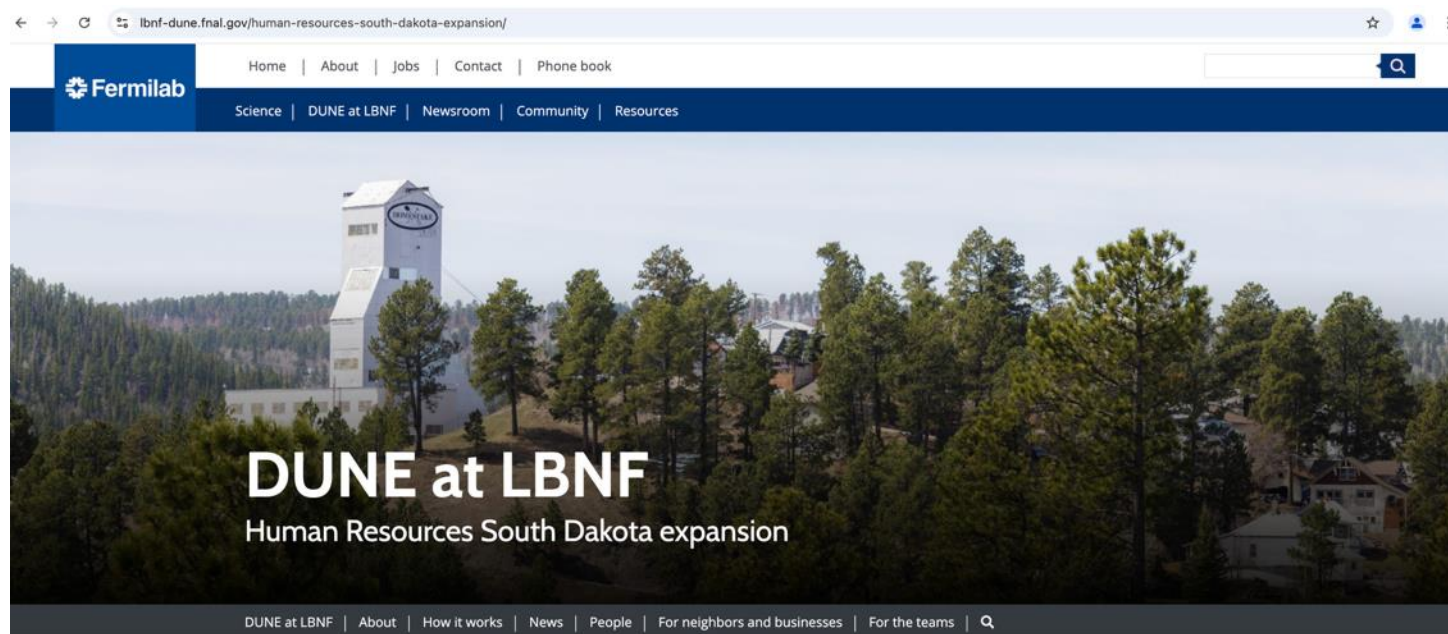
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# Welcome

*Zach Burton, Communications*



# Job Opportunities



## Work with us

Fueled by a passion for scientific discovery and innovation, we are on a mission to build a talented and collaborative team that will contribute to groundbreaking research in particle physics. Join us on this exciting journey as we seek individuals who are not just looking for a job, but are excited to be part of a pioneering project that explores the fundamental mysteries of the universe.

**Employment:** <https://lbnf-dune.fnal.gov/human-resources-south-dakota-expansion/>

**Contracts:** [SAM.gov](https://sam.gov)





# Follow Our Journey!

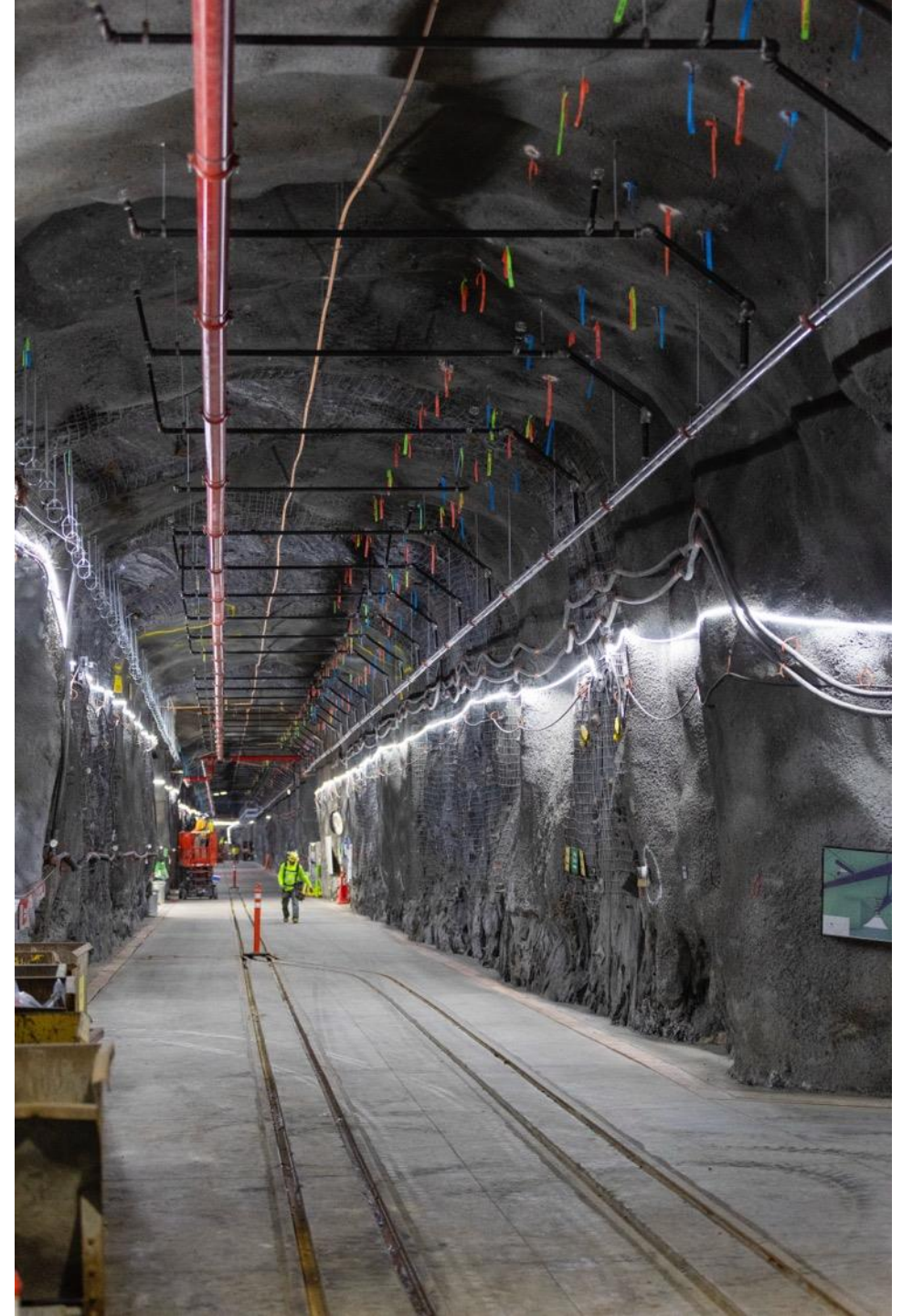
Stay informed with project updates:

## LBNF/DUNE

- <https://lbnf-dune.fnal.gov/>
- <https://www.facebook.com/LBNFacility>
- <https://x.com/LBNFacility>
- Email: [zburton@fnal.gov](mailto:zburton@fnal.gov)

## Fermilab

- <https://www.fnal.gov/>
- <https://www.facebook.com/Fermilab>
- <https://x.com/Fermilab>
- <https://www.instagram.com/fermilab/>
- <https://www.linkedin.com/company/fermilab/>





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# Project update - BSI

*Joshua Willhite, BSI Project Manager*

# Project Footprint



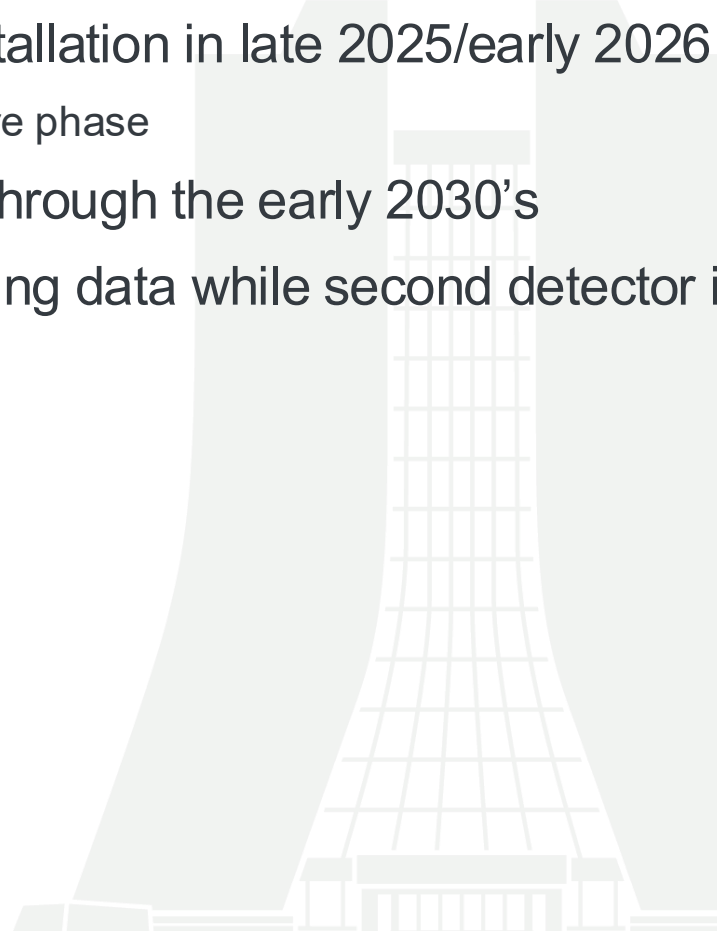
# Project Overview





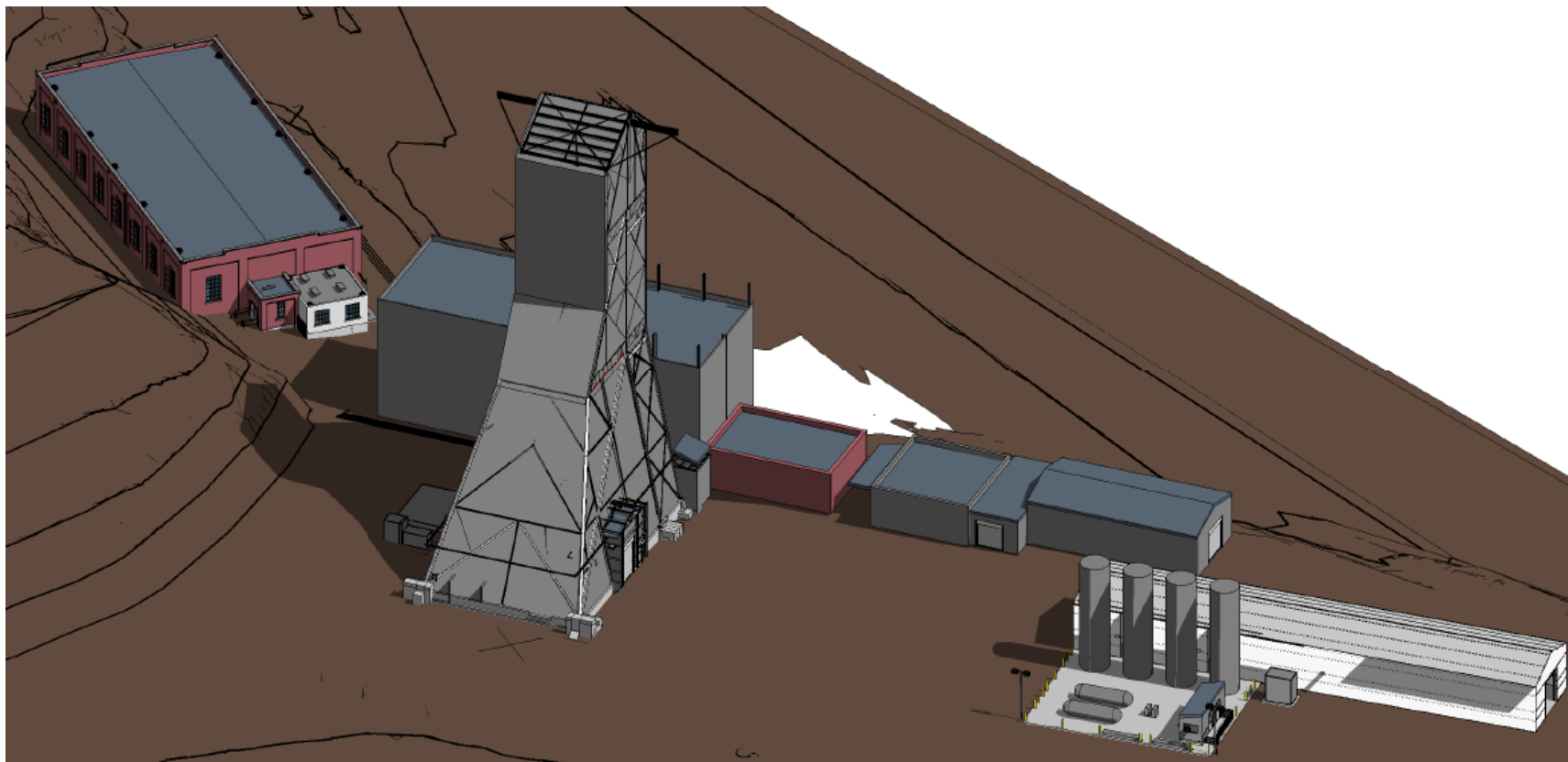
# Project Overview

- Infrastructure installation happening now (BSI)!
  - Power, lights, fire sprinklers and detection, HVAC, etc.
- Detector parts have arrived in South Dakota!
- Expect to start detector installation in late 2025/early 2026
  - Overlapped with infrastructure phase
- Construction will continue through the early 2030's
- First detector will begin taking data while second detector is still being built



# BSI – Surface

- Some remodeling in the Ross dry for offices and communications
- Trench for argon pipe
- Preparations for argon receiving equipment
- Civil grading





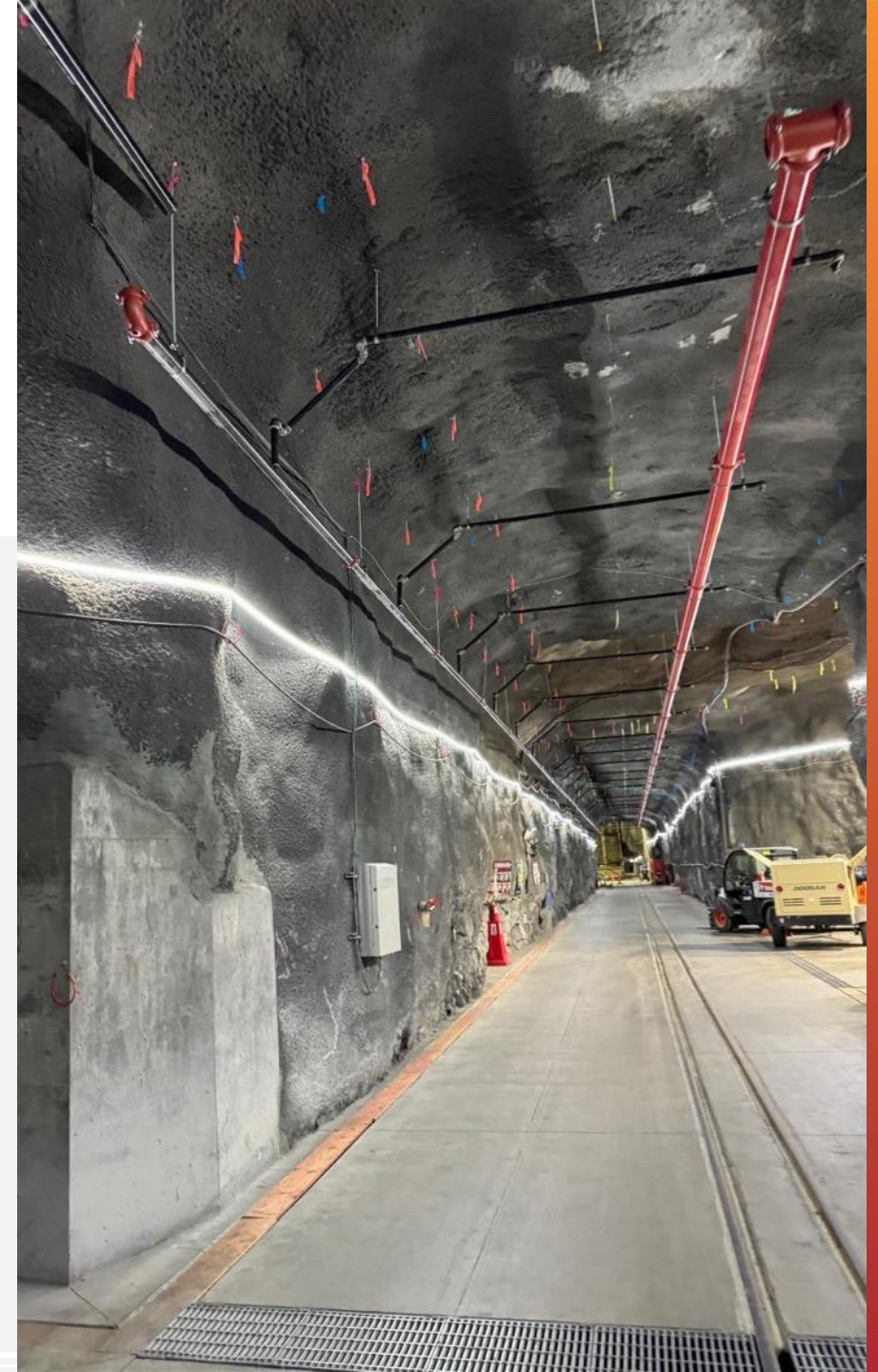
# BSI - Underground

Most surface work already complete, focus is underground

- Mostly regional contractor pool
- Anticipate similar number of staff as during excavation (~150-200 divided between day and night shift)
- Generally working 5 days/week, 2 shifts/day. Occasional Saturday day shifts as well

Type of work being performed:

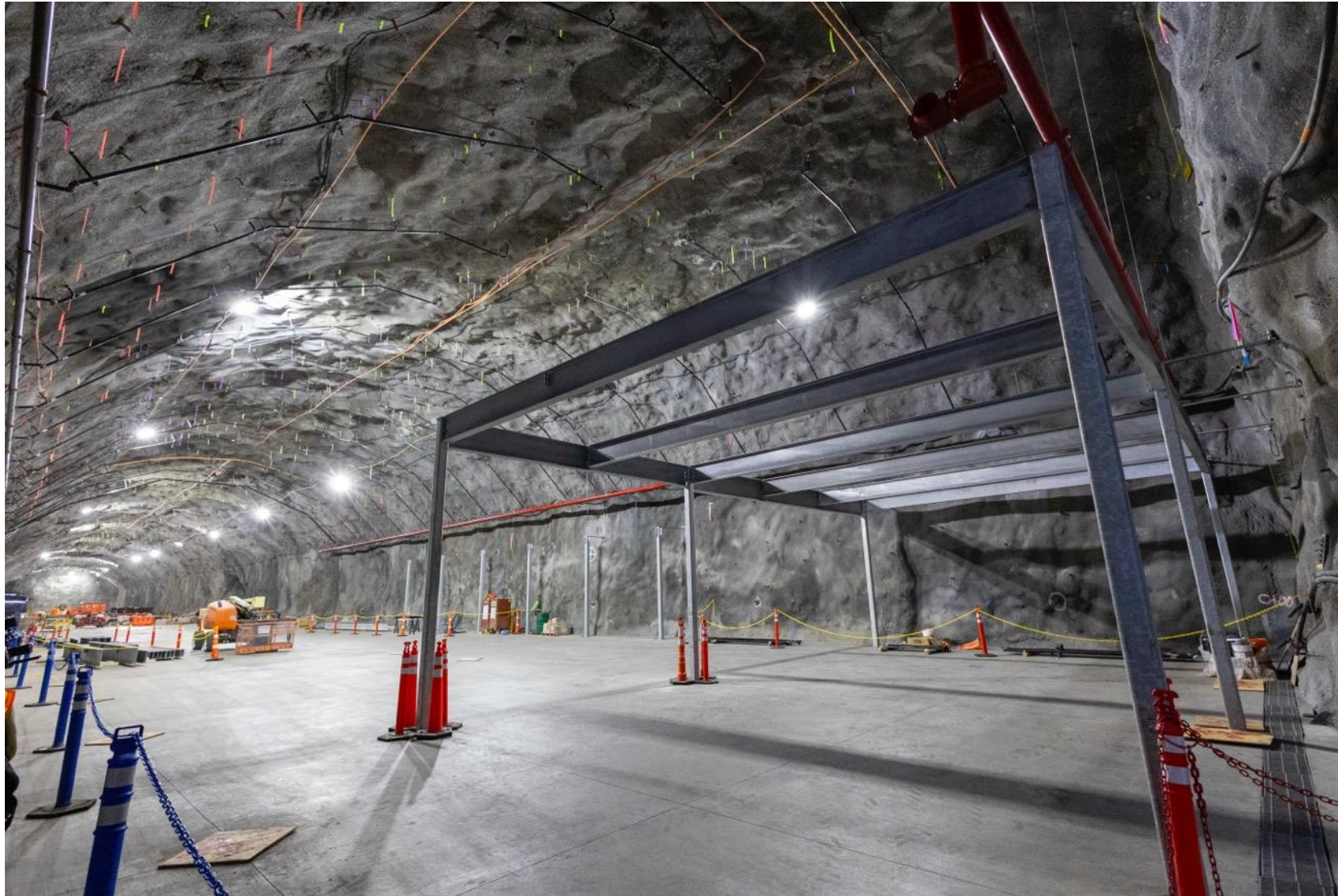
- Civil, architectural, and structural features
- Mechanical and plumbing including HVAC, Chilled water and Water Supply
- Electrical including Normal, Emergency, Standby
- Fire Detection, Protection and Alarm
- Cyberinfrastructure
- Security
- Argon gas pipe (incl shaft)



# BSI - Underground



# BSI - Underground



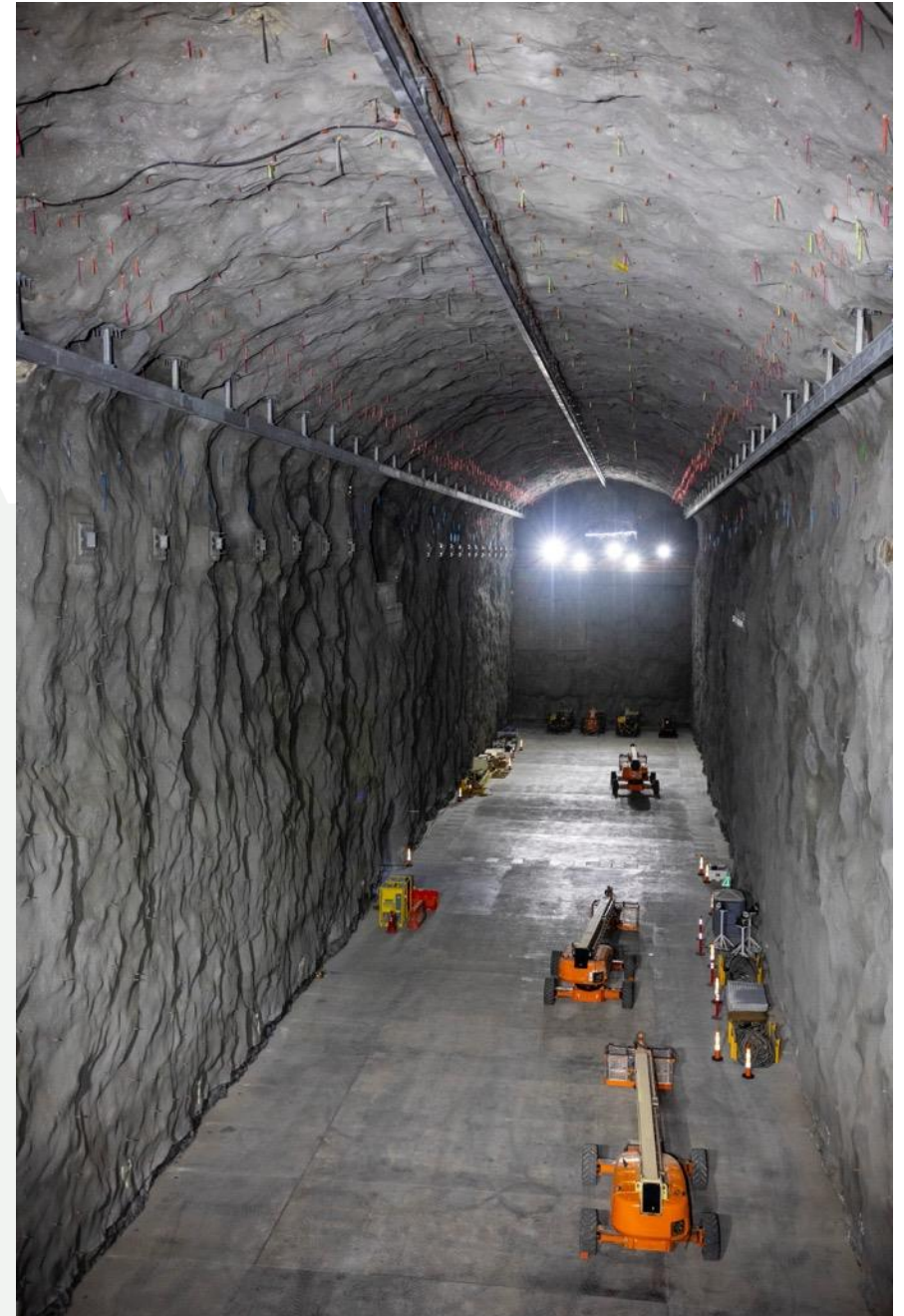
# BSI - Underground



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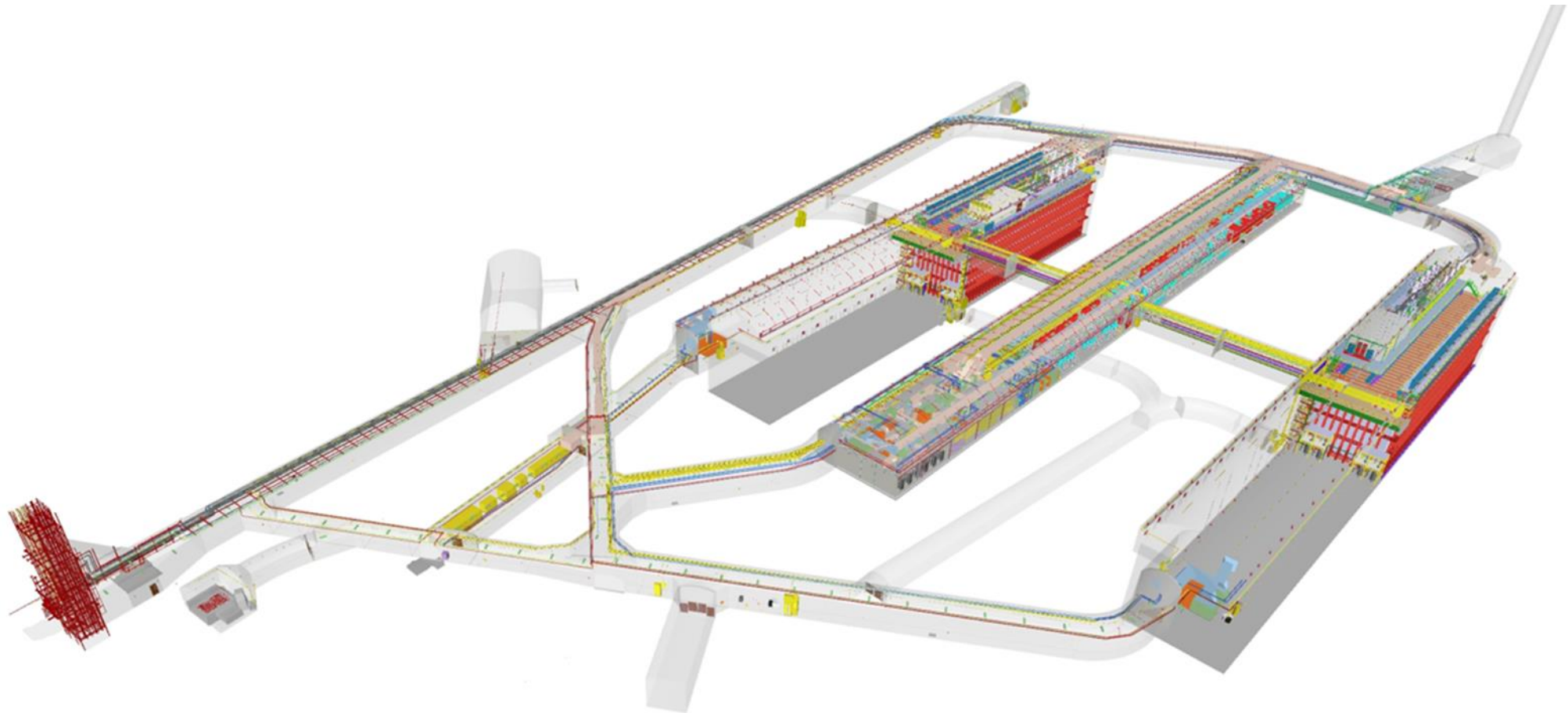
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# Project update - FDC

*Jolie Macier, FDC Project Manager*

# ✚ Next Phase: Far Detectors & Cryogenics (FDC)

Installs **cryostats**, **cryogenics**, two time-projection chamber **detectors**  
EACH filled with 17,000 metric tons of LAr





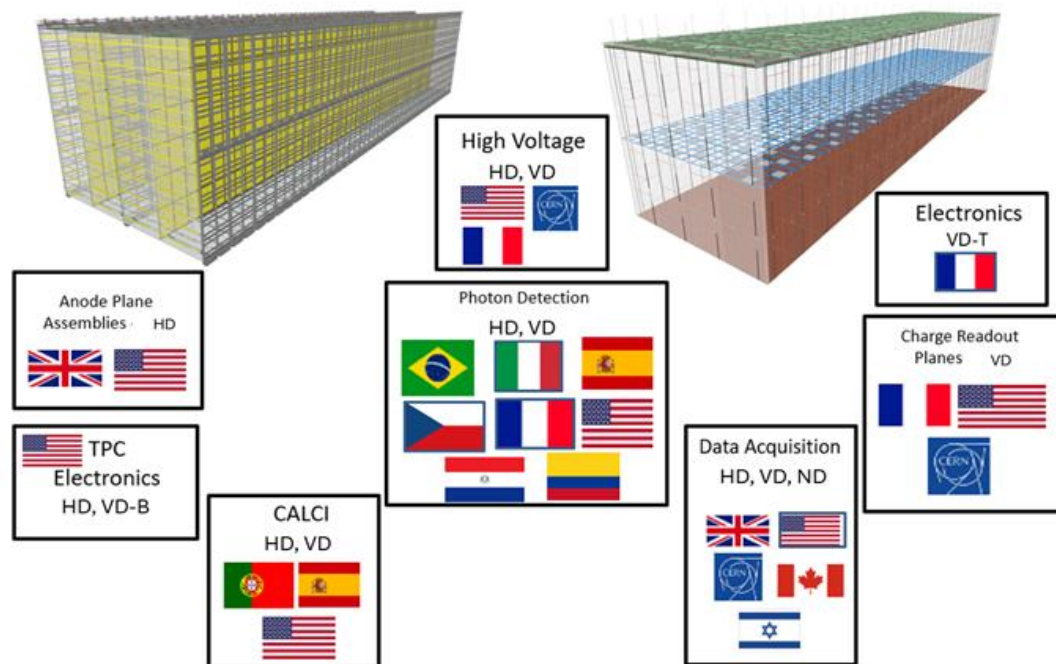
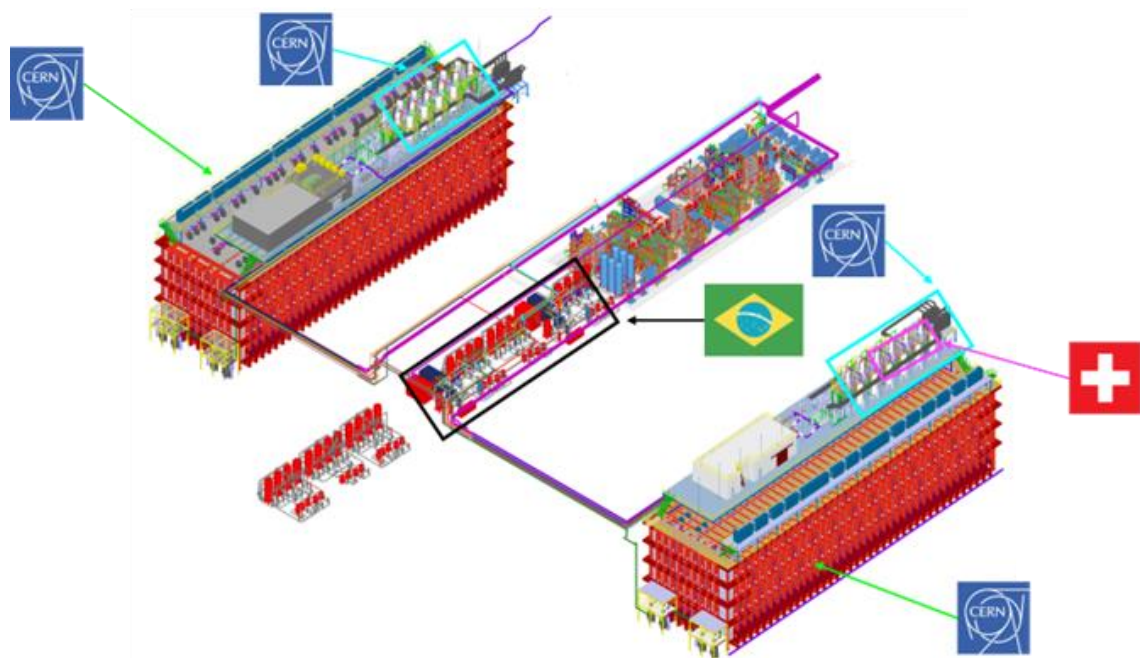
# LBNF/DUNE-US Project

- Excavation subproject created the underground cavern space, installs cranes, wall supports & ceiling anchors for cryogenics mezzanine
- Buildings & Site Infrastructure subproject installs all house services: electrical, ventilation, architectural, chilled water, fire protection
- **Far Detector & Cryogenics subproject builds & installs cryostats, detectors & cryogenics; liquid argon filling**

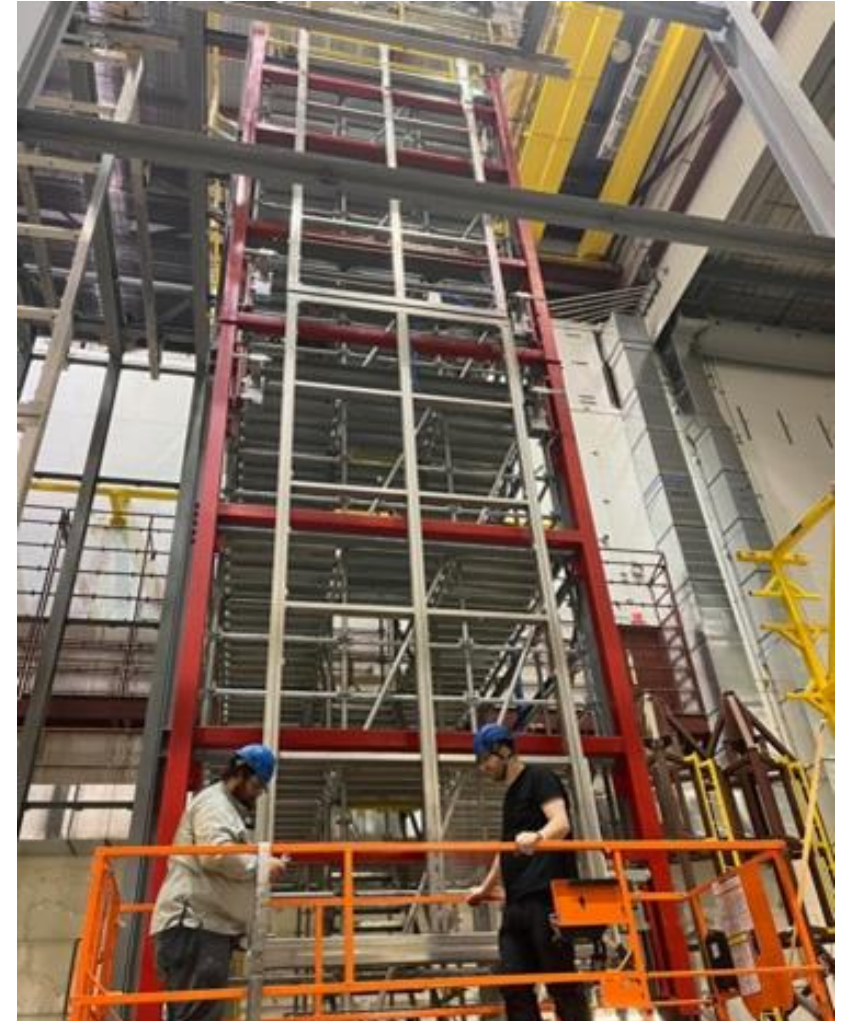


Anode Plane Assembly (APA) Production Facility at University of Chicago

# FDC includes international partners



# FDC Planning for Underground Work

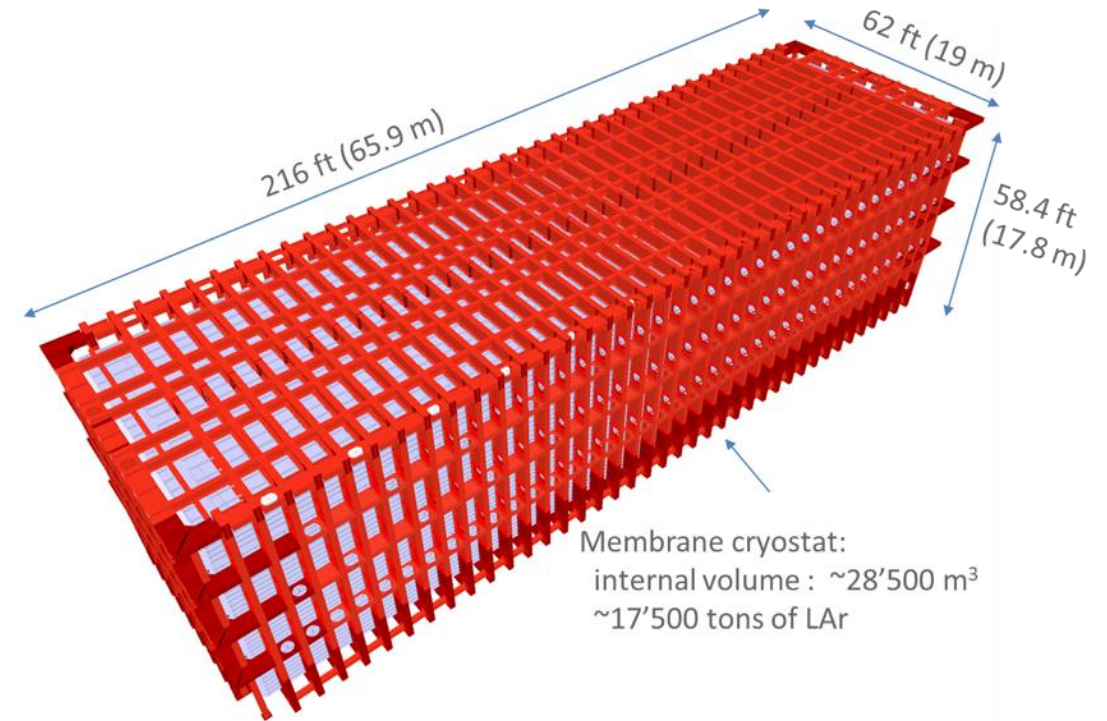


Installation Prototyping at University of Minnesota's NOvA facility in Ash River, Minnesota



## Each Detector is housed in a Cryostat

- CERN contribution
  - Material & installation
  - Two components
  - Steel
  - Insulation
  - Each is 3 million pounds of steel
  - 5 stories high
  - Each is two basketball courts long
- 
- CERN = European Organization for Nuclear Research, located in Geneva Switzerland





# Prototyping precedes FDC underground activities in Lead



ProtoDUNE detectors (red boxes) at CERN (left); wire plane Anode Plane Assemblies in ProtoDUNE (right)



# Cryostat steel fabricated in Spain (CERN contribution) and shipped to Houston



# Steel arrived in Houston in early 2025



# Steel is in Rapid City, awaiting transport to Lead!



# Steel arrival in Lead anticipated in early 2026

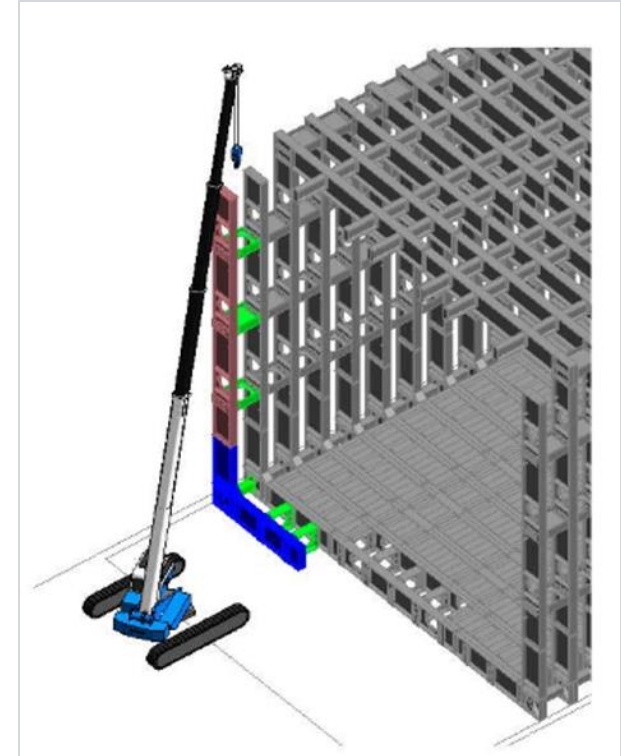
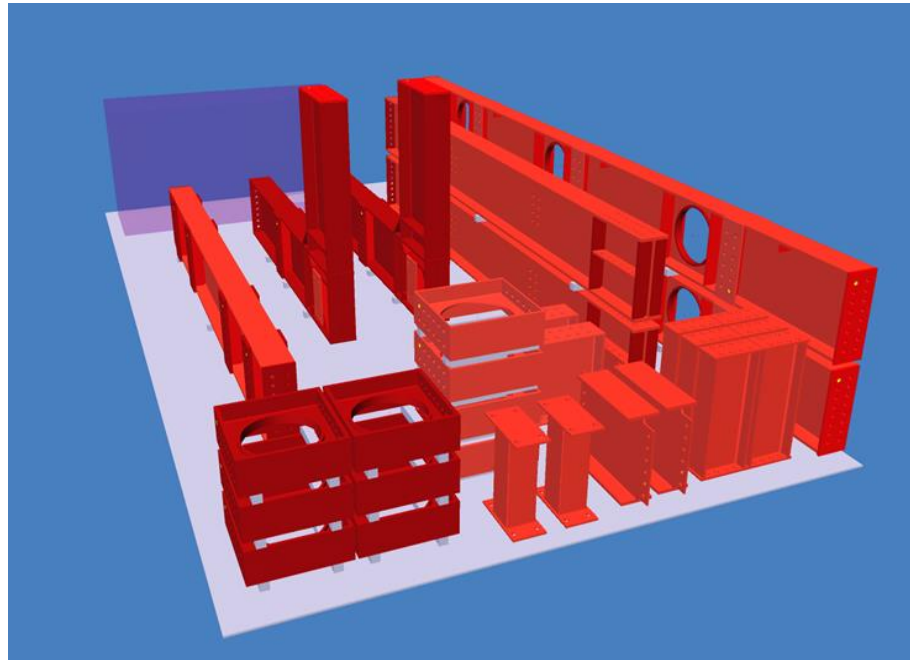
- Truck transport from Rapid City
- LBNF/DUNE truck traffic ~20 trucks per week during excavation
- Anticipate LBNF/DUNE truck traffic during FDC at 15-20 trucks per week
  - Anticipate max 45 ft trailers, 53 ft proven to make transport route
- Mill St. remains main route for deliveries to SURF based upon guidance from City of Lead
- Leverage SURF assistance to transport steel underground





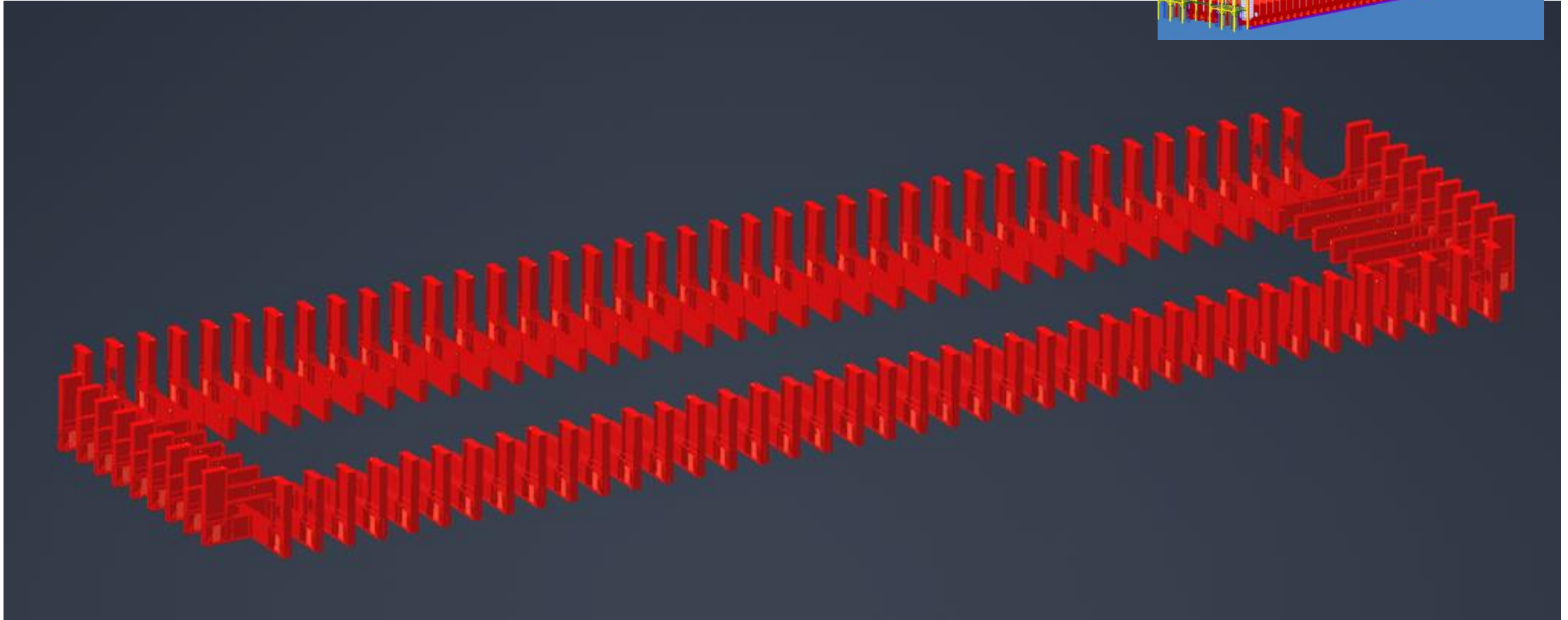
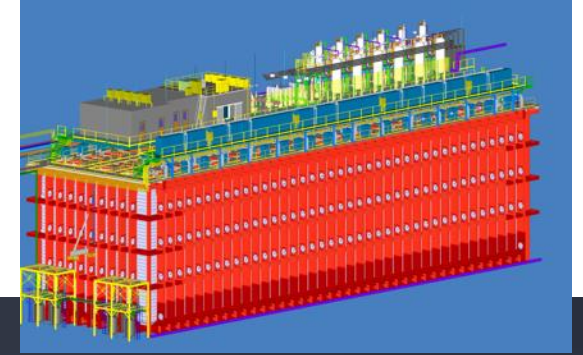
# Cryostat assembly requires precise sequencing

- I beams
- L beams
- Connectors
- Tertiary Membrane
- Plates



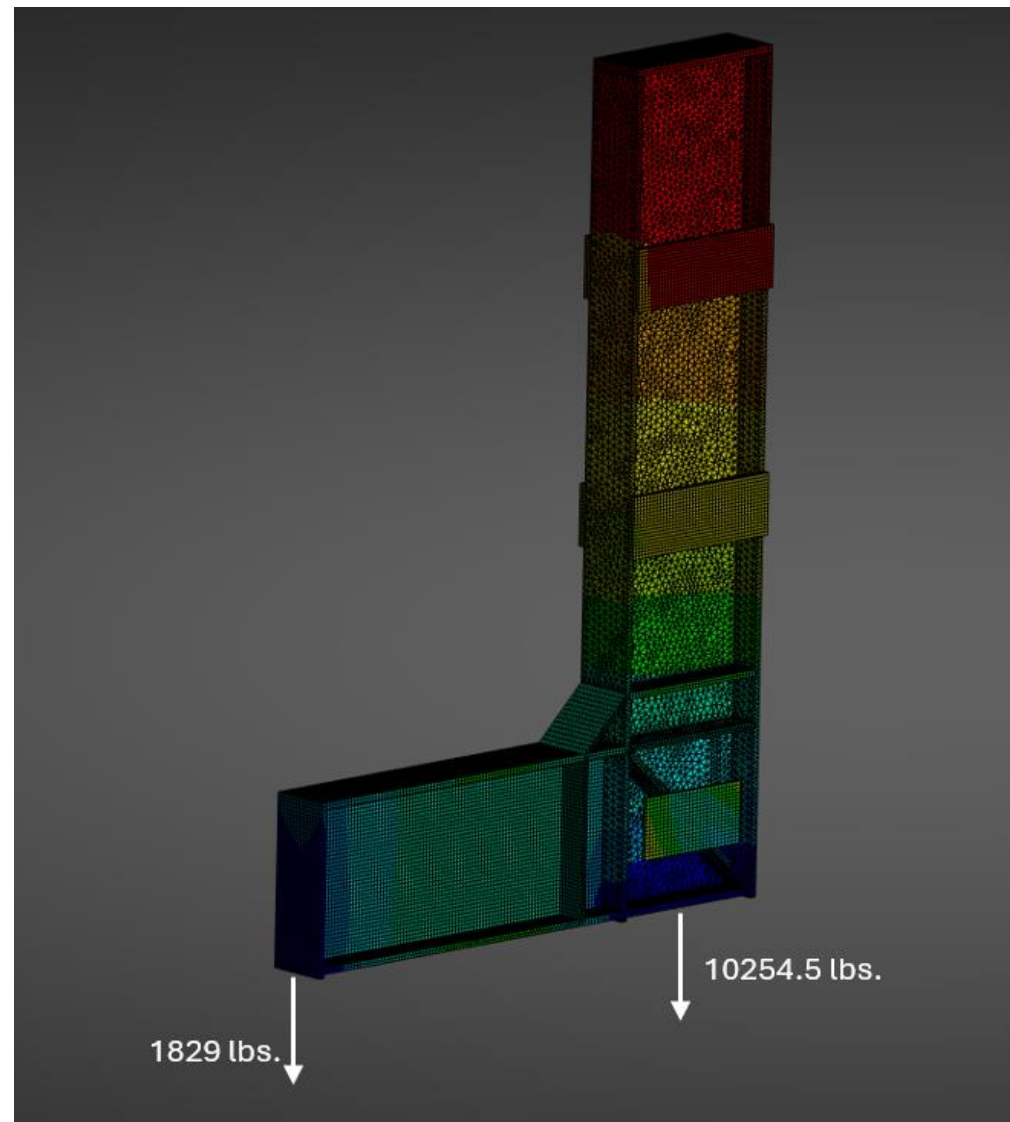
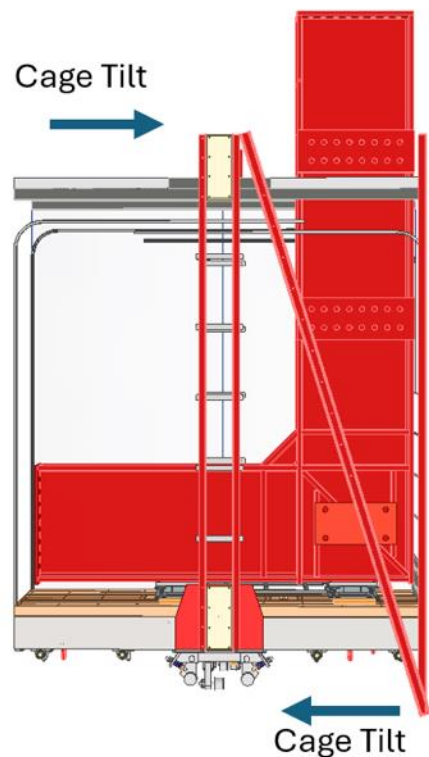
# L-beams: Underground Transport

Two DUNE cryostats consists of 192 L-beams



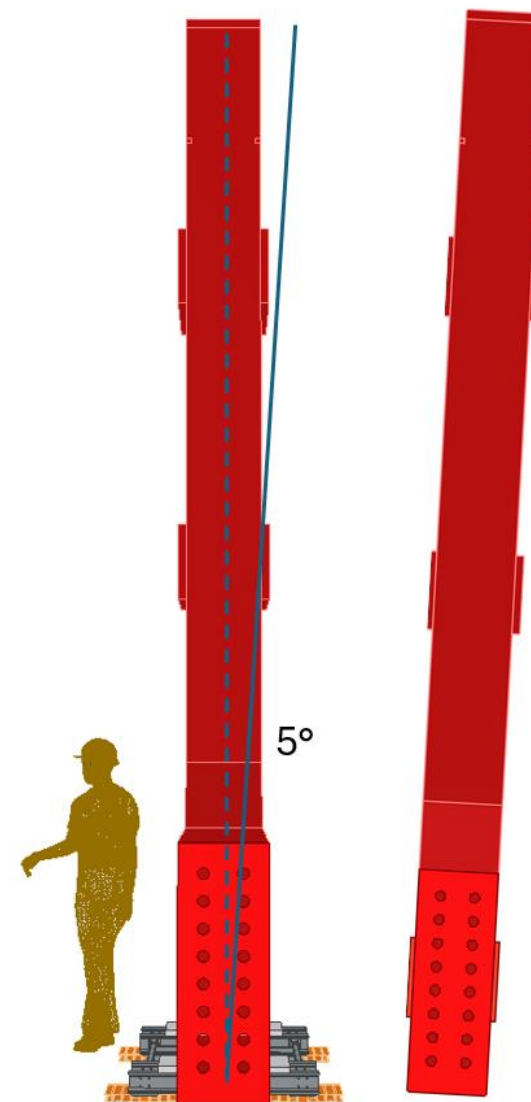
# L-beam: Underground transport

- L-beam load distribution
- Due to the shape of the L-beam, approximately 15% of the weight is distributed to the front of the cage and 85% to the rear.



# L-beam: Underground transport constraints

- Tools and equipment required for the movement and to support the L-beam must weigh less than 1000 lbs.
- The equipment used for the transport must prevent the L-beam from tilting more than 5 degrees.
- The load distribution of the L-beam must be adjusted to comply with the cage limit.
- The L-beam must fit inside the cage.
- The movement must be safely repeatable for all 192 beams.
- All the tools and equipment must fit within the footprint of the cage.

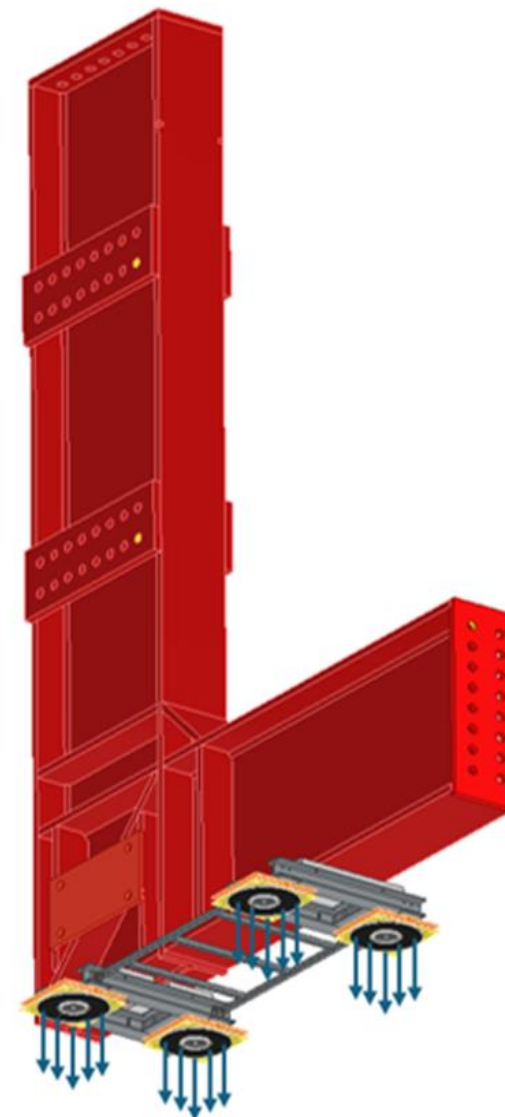


# Sled (Maggie)

- Air-casters are pneumatic lifting devices used to move heavy loads.
- It uses compressed air to lift the load by creating a thin film of air underneath the load. Thus, reducing friction.
- A four air-caster based system was developed for this movement.
- Similar to an inverted air hockey table or a hovercraft.



(See our **Deep Talk** with SURF from May 2025 for more information!)





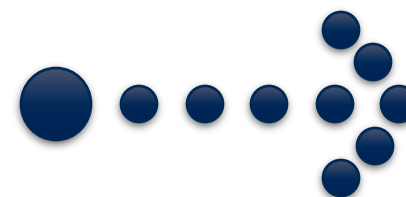
Far Detector  
Production Sites



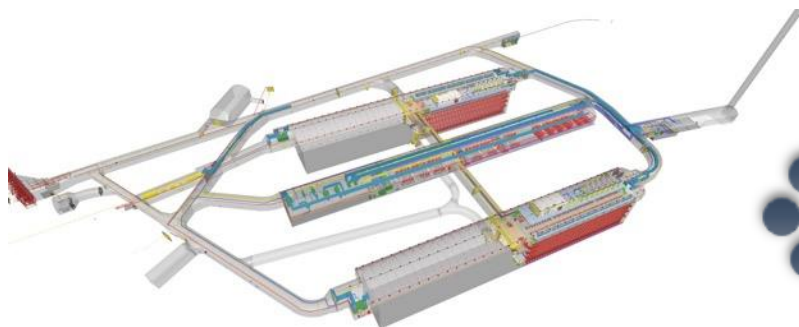
Cryogenics  
Manufacturing sites



SD  
Storage



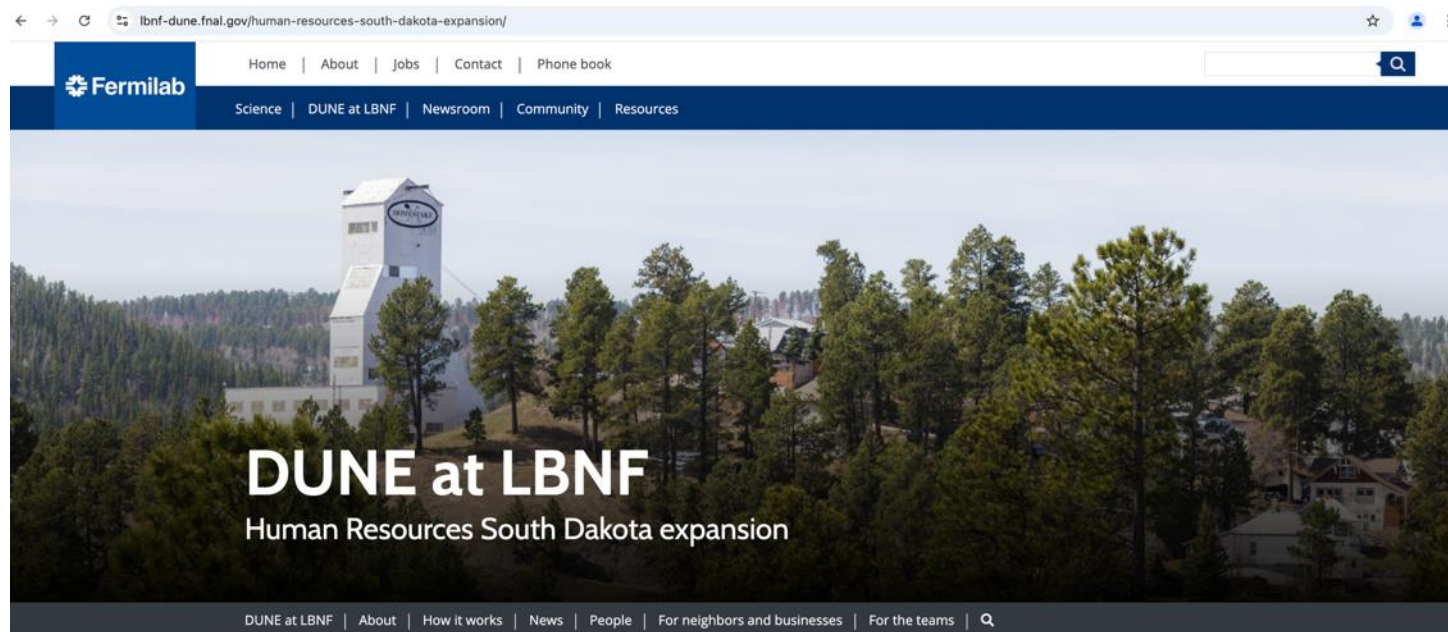
Infrastructure,  
consumables, supplies



FERMI



# Reminder: Job Opportunities



## Work with us

Fueled by a passion for scientific discovery and innovation, we are on a mission to build a talented and collaborative team that will contribute to groundbreaking research in particle physics. Join us on this exciting journey as we seek individuals who are not just looking for a job, but are excited to be part of a pioneering project that explores the fundamental mysteries of the universe.

**Employment:** <https://lbnf-dune.fnal.gov/human-resources-south-dakota-expansion/>

**Contracts:** [SAM.gov](https://sam.gov)



 Thank you!

Q&A





Fermi**FORWARD**



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