

# LBNF/DUNE Project Update

Community Informational Meeting  
10 May 2023



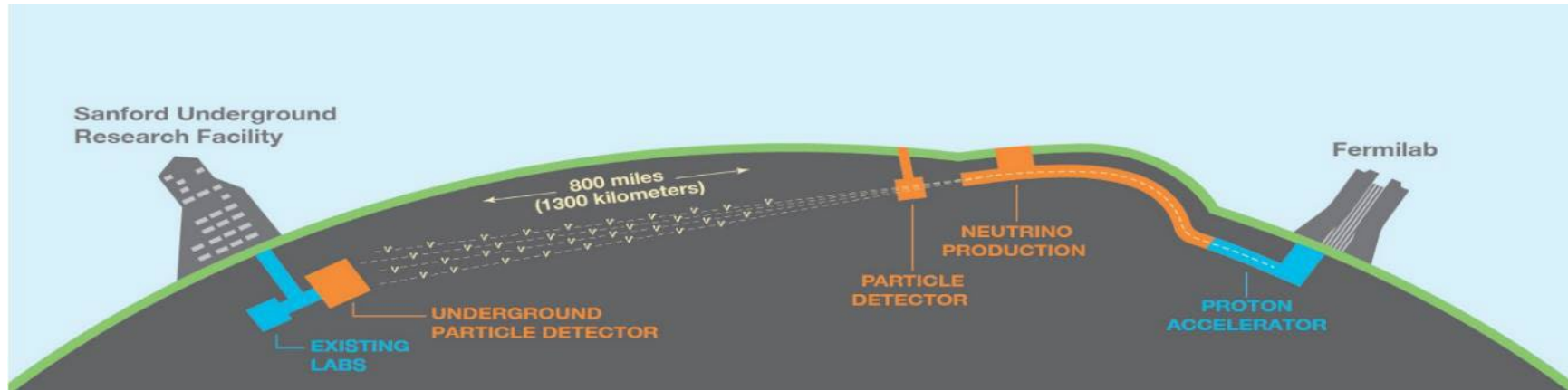
U.S. DEPARTMENT OF  
**ENERGY**

Office of  
Science

# Agenda

- 
- |   |   |
|---|---|
| • <b>Introduction</b>                                       | Joe Pygott, <i>South Dakota Services Division Deputy Director</i>           |
| • <b>Excavation Progress</b>                                | James Rickard, <i>Resident Project Engineer</i>                             |
| • <b>Buildings &amp; Site Infrastructure (BSI) Overview</b> | Tyler Apple, <i>KAJV Project Manager</i>                                    |
| • <b>Far Detector and Cryogenics (FDC) Overview</b>         | Jolie Macier, <i>FDC Project Manger</i><br>Luke Mickelson, <i>Recruiter</i> |
| • <b>SDSTA Update</b>                                       | Will McElroy, <i>SDSTA Operations Division Director</i>                     |
| • <b>Comments/Questions</b>                                 |   |

## World-Class Facility supporting World-Class Experiment



- The **Deep Underground Neutrino Experiment** will be a game-changing experiment for neutrino science, potentially transforming our understanding of why the universe exists as it does.
- The **Long-Baseline Neutrino Facility** is the **infrastructure** necessary to send a powerful beam of neutrinos 800 miles through the earth, and measure them deep underground at South Dakota's Sanford Underground Research Facility.
- The DUNE/LBNF project will be the **first internationally conceived, constructed, and operated mega-science project** hosted by the Department of Energy in the United States.

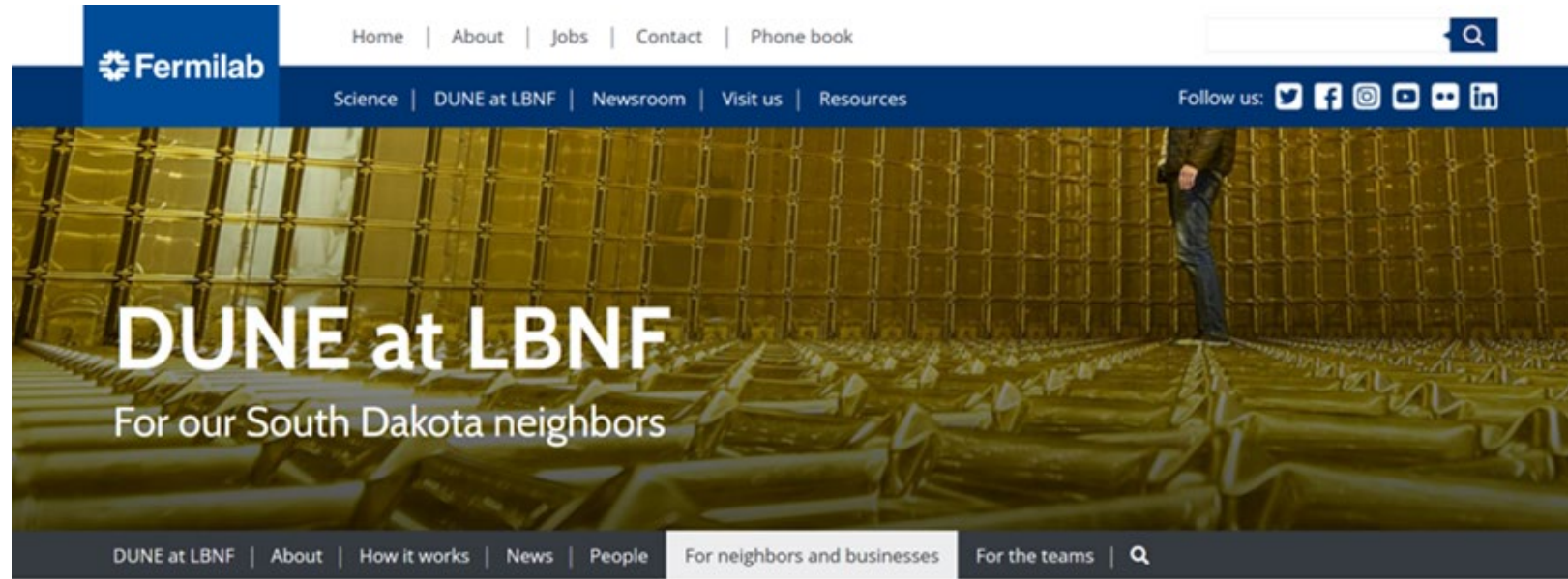
**LBNF will drive neutrino science forward the way CERN's Large Hadron Collider drove Nobel Prize-winning Higgs discovery**

# Scale



# Additional Resources

- [www.fnal.gov/neighbors-sd](http://www.fnal.gov/neighbors-sd)
- <https://www.fnal.gov/>
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- [Answers to frequently asked questions regarding LBNF/DUNE](#)

## Community updates

We understand the community's concerns about dust within Lead, emanating from the Open Cut. We apologize for the significant inconvenience and understand the community's frustration. We are committed to working to resolve this issue as quickly as possible.

- [Answers to commonly asked questions regarding the community's concerns with dust](#)

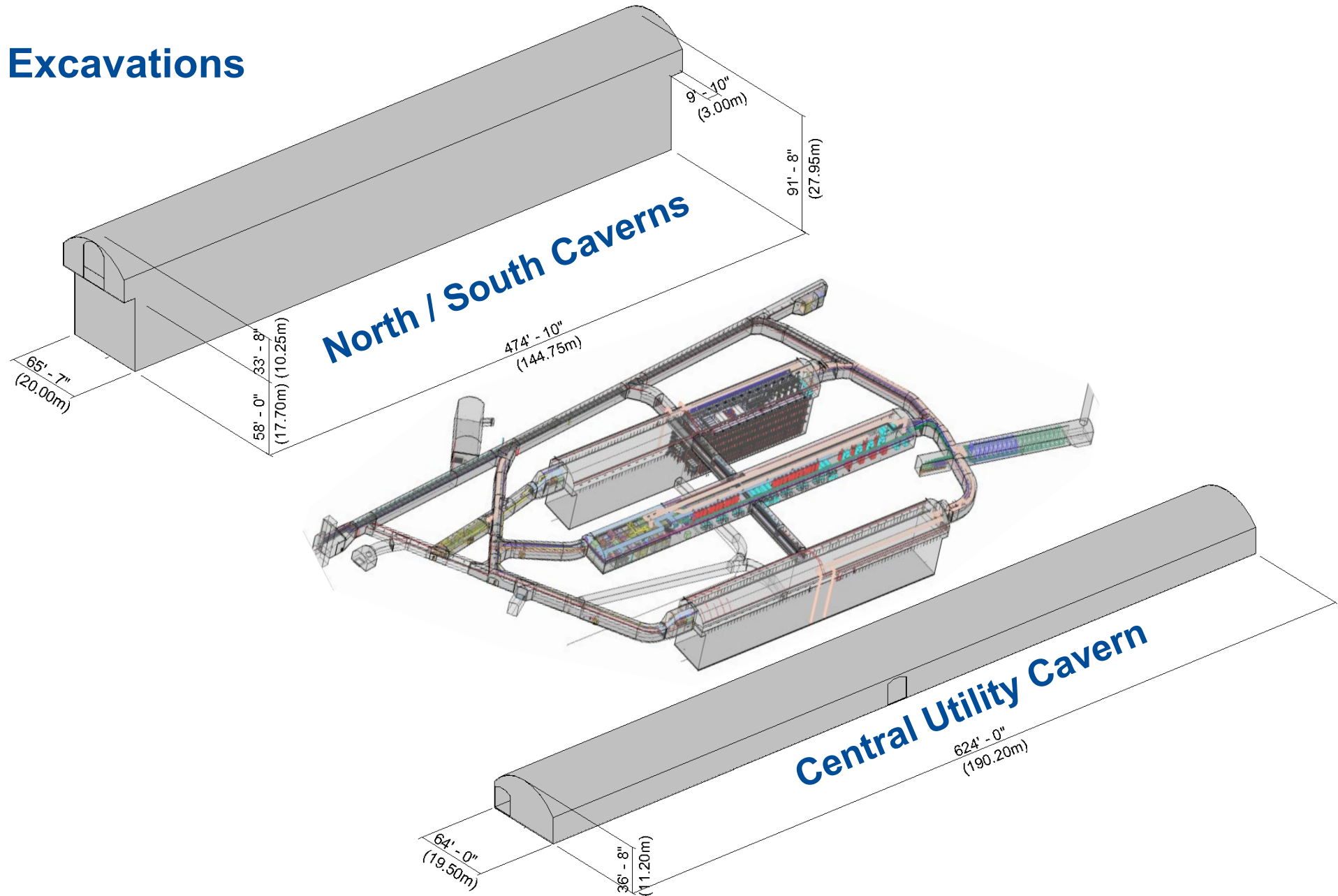
Please do not hesitate to contact us with additional questions at [neighbors-sd@fnal.gov](mailto:neighbors-sd@fnal.gov).

# Excavation Progress

James Rickard

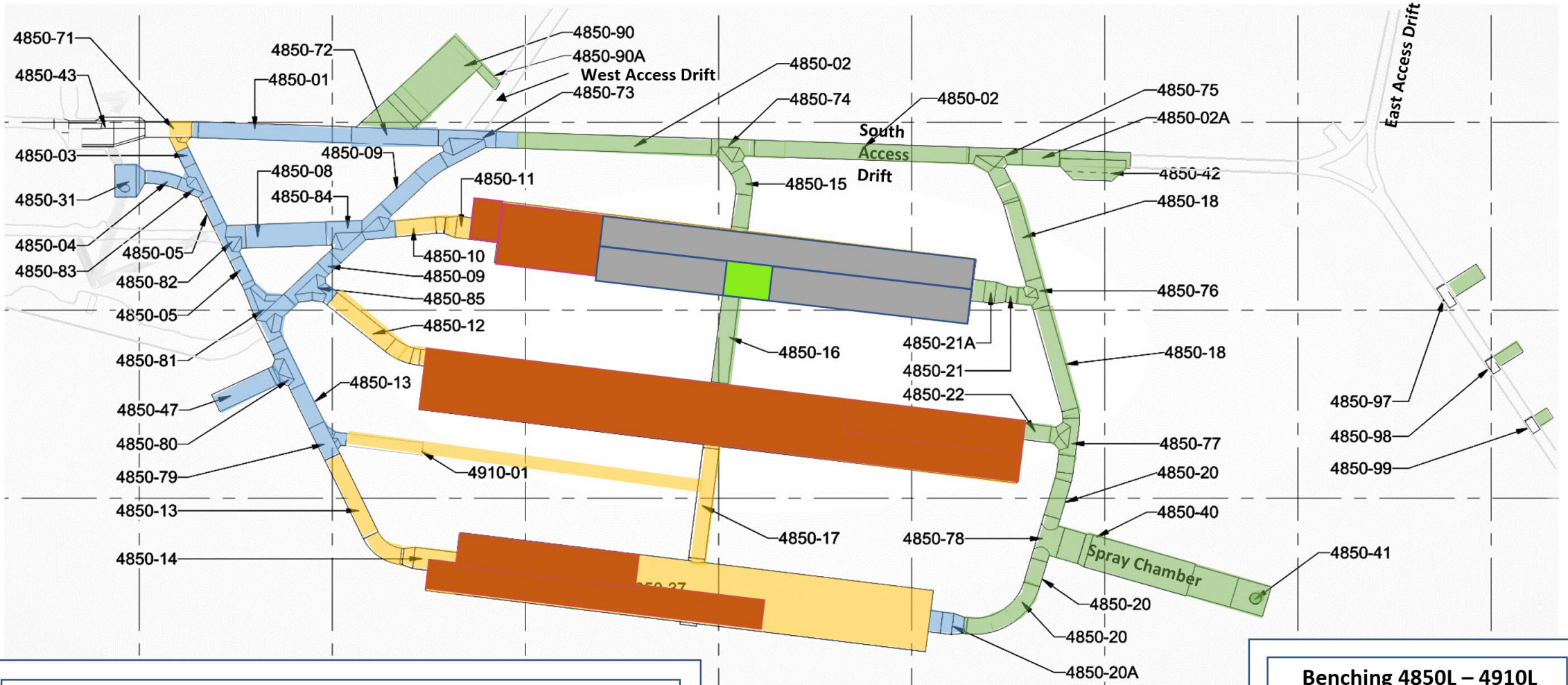


# Size of Excavations



# Total Excavation Completed to Date = 64%

May 8, 2023



<span style="display:inline-block; width:20px; height:10px; background-color:yellow; border:1px solid black;"></span>	4850L Excavation Completed
<span style="display:inline-block; width:20px; height:10px; background-color:lightblue; border:1px solid black;"></span>	Excavation and Ground Support Complete and Accepted
<span style="display:inline-block; width:20px; height:10px; background-color:lightgreen; border:1px solid black;"></span>	Concrete Complete

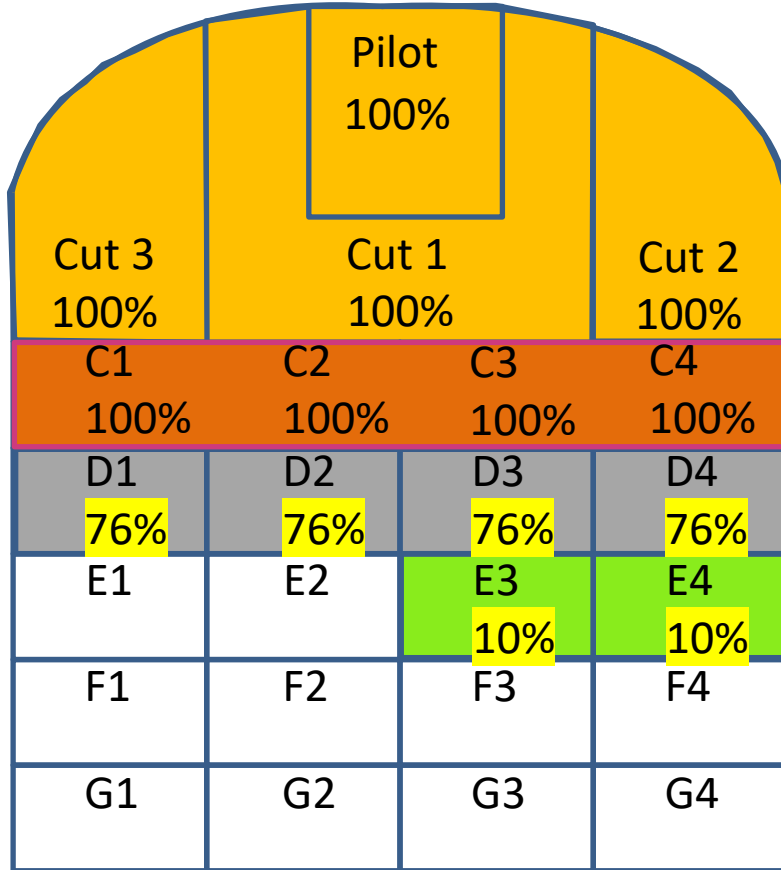
**Benching 4850L – 4910L**

Bench C	<span style="display:inline-block; width:15px; height:10px; background-color:orange; border:1px solid black;"></span>
Bench D	<span style="display:inline-block; width:15px; height:10px; background-color:grey; border:1px solid black;"></span>
Bench E	<span style="display:inline-block; width:15px; height:10px; background-color:lightgreen; border:1px solid black;"></span>
Bench F	<span style="display:inline-block; width:15px; height:10px; background-color:darkorange; border:1px solid black;"></span>
Bench G	<span style="display:inline-block; width:15px; height:10px; background-color:purple; border:1px solid black;"></span>

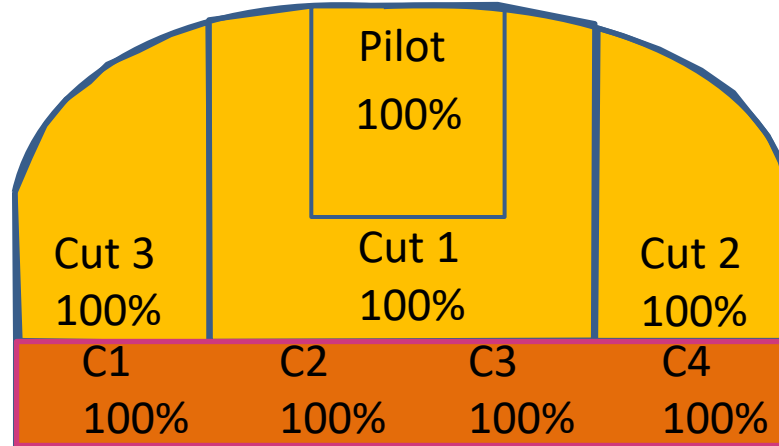


# Cavern Excavation Completion Percentage

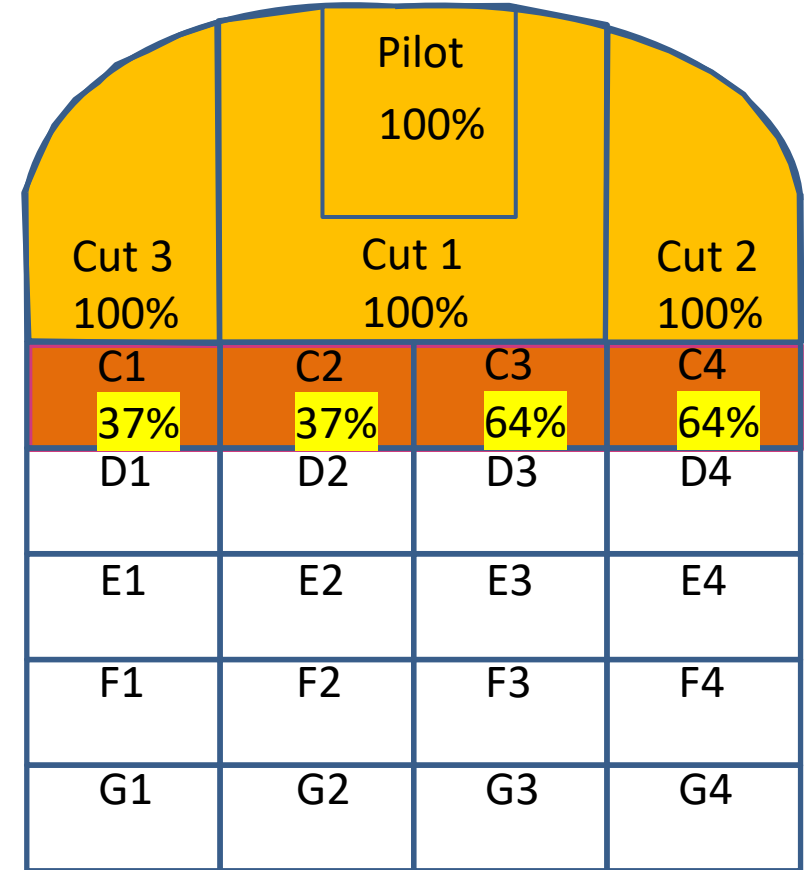
May 8, 2023



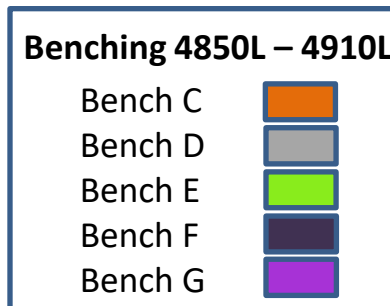
North Cavern



CUC Cavern



South Cavern



# Excavation Factoids

# Excavation Factoids

## Safety Statistics:

TMI Safe Work Hours      **644,916** Hours      **(LBNF Safety Record)**  
Day Without LTI            **852** Days            **(Since October 2020)**

## Excavated Material to Date:

Excavated Rock (Muck)      **185,000 Cubic Yards**      **Equivalent to 56 Olympic Sized Swimming Pools**  
Rock Conveyed (Skipped)   **435,000 Tons**

## Quantity of Ground Mesh Installed to Date:

Galv Sheets (6' x 11') 783,430 SF **Equivalent to 18 Acres or 14 Football Fields (including End Zone)**

## Ground Support:

Support Anchors (CT, Dags, Split Sets) 17,894 Bolts **Equivalent to 127 miles of Installed Bolts**  
Total Drilled (Blasting and Bolting) 1,100,000 Linear Feet

## Poured Concrete Products:

Concrete and Shotcrete 8,300 Cubic Yards **Equivalent to a standard sidewalk 4" thick x 32 miles**

# LBNF FSCF Project Highlights (North Cavern Excavation)



North Cavern (4850-33) Bench D



North Cavern (4850-33) Looking East



# LBNF FSCF Project Highlights (North Cavern Excavation)



North Cavern (4850-33) CT Bolting & Grouting



North Cavern (4850-33) CT Bolting



# LBNF FSCF Project Highlights (Central Utility Cavern Excavation)



CUC (4850-36) Installing CT Bolts



CUC (4850-36) Bolting & Mucking



CUC (4850-36) Shotcrete Setup



# LBNF FSCF Project Highlights (Shotcreting)



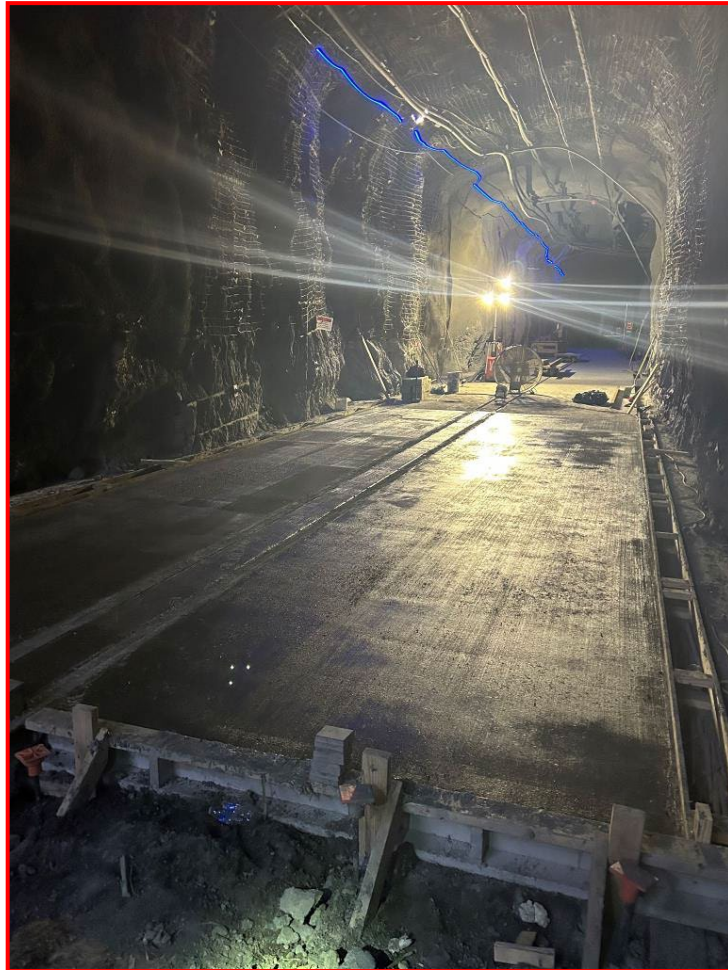
Access Drift (4850-16)



South Cavern (4850-37)



# LBNF FSCF Project Highlights (Concreting)



South Access Drift (4850-02)



# LBNF FSCF Project Highlights (Concreting)



CUC (4850-36) Installing CT Bolts



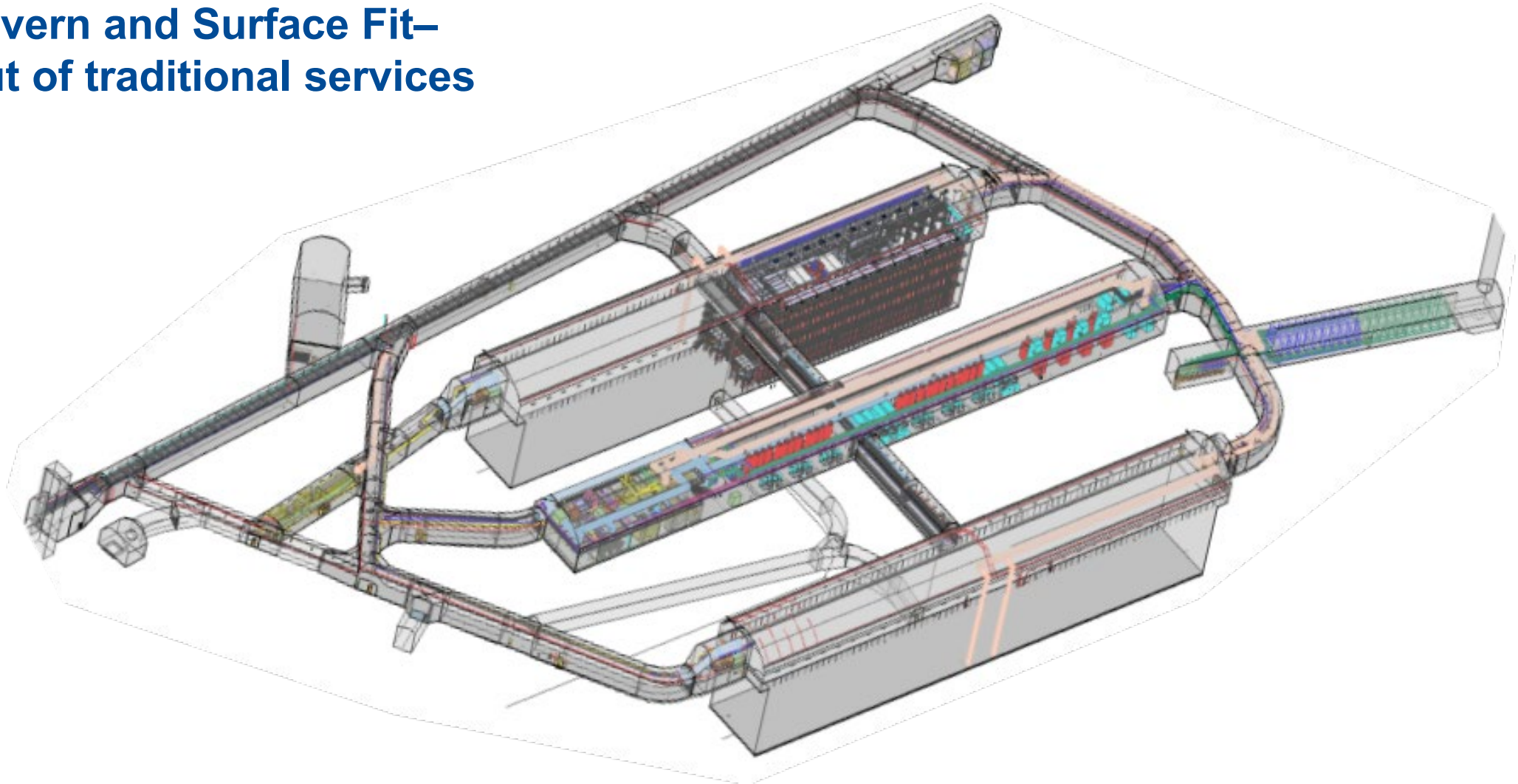
North Cavern (4850-33)

# Buildings & Site Infrastructure

Tyler Apple



**Generally: BSI is the  
Cavern and Surface Fit-  
Out of traditional services**



# Scope of BSI Work

- Temporary and Permanent Electrical
- Heating, Ventilation, and Air-Conditioning
- Plumbing
- Fire Detection & Protection
- Telecommunications & IT
- Structural Steel
- Elevators & Overhead Cranes
- Masonry
- Building Finishes

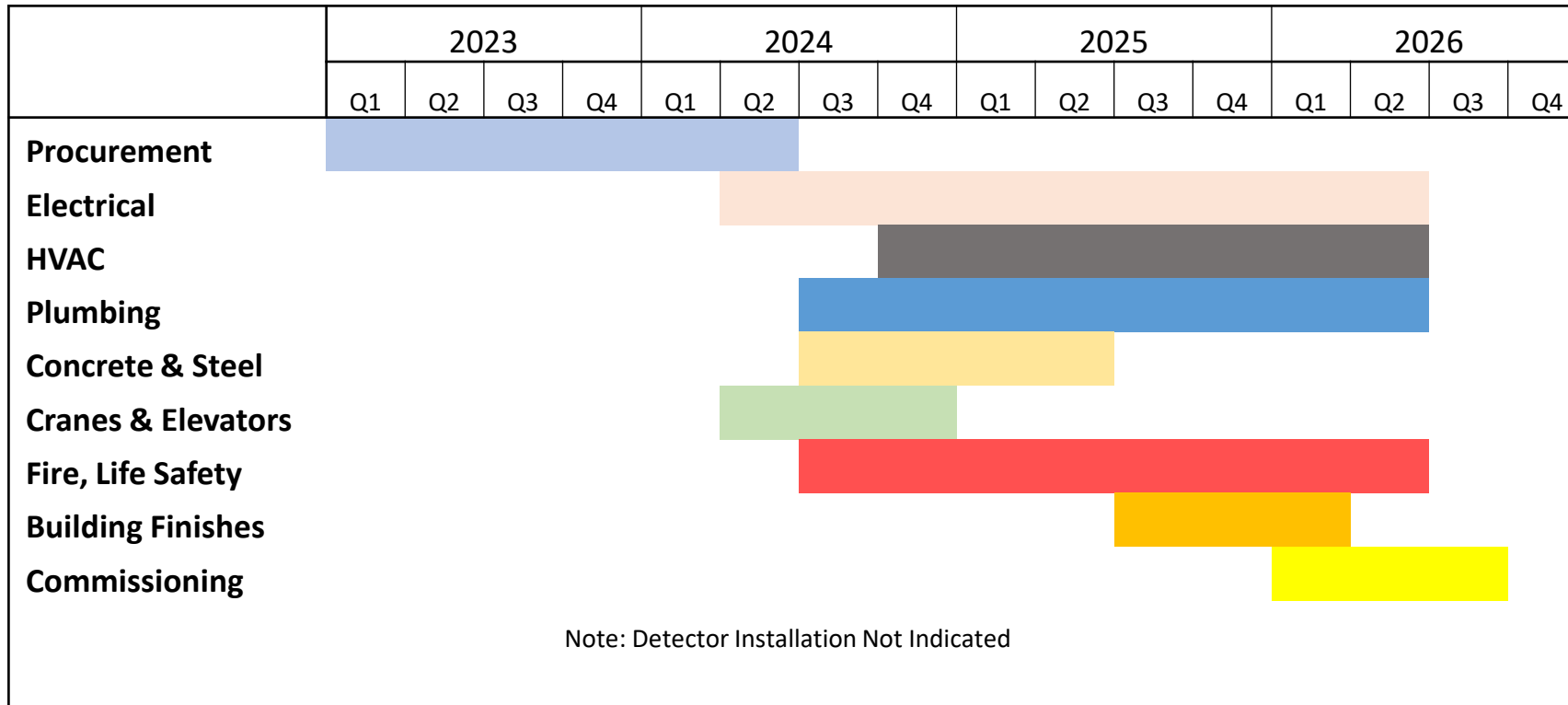


## BSI Procurement Schedule

Electrical	bids in hand
Telecommunications	bids in hand
HVAC	out to bid
Plumbing	out to bid
Fire Detection	bids in hand
Fire Protection	Q1 2024
Cavern Cranes and Elevators	bids in hand
Surface Building & Concrete	Q1 2024
Masonry	Q1 2024
Painting	Q1 2024
Commissioning	Q3 2023

Note: Bids in hand are primarily local Subcontractors which we anticipate remaining the case

# BSI Schedule of Work



# BSI Staffing - KAJV

- **Construction Management** 30-35
- **Field Personnel** 20-30
- **Sub-Subcontractors** 80-100
- **Services** ~10

# BSI – Site Activities

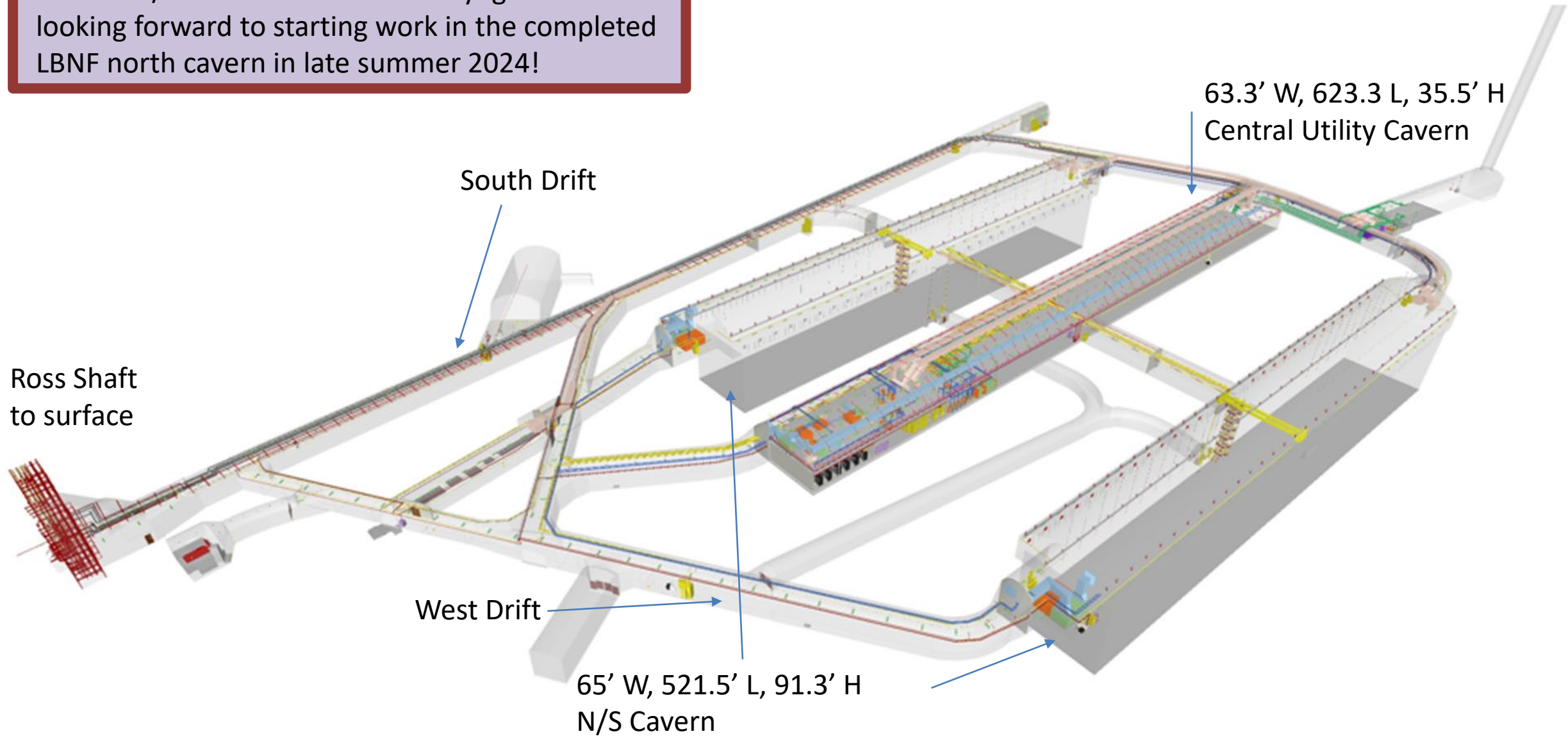
- Work schedule 5 days/week with material handling on Sat/Sun
- Work two shifts per day
- Material deliveries to site on daily basis (to support approximately 200 cage loads per week of material and equipment)
- Main storage offsite by individual subcontractors
- Staging at Ross and Yates campus
- Surface work limited to Ross campus



# Far Detector and Cryogenics Overview

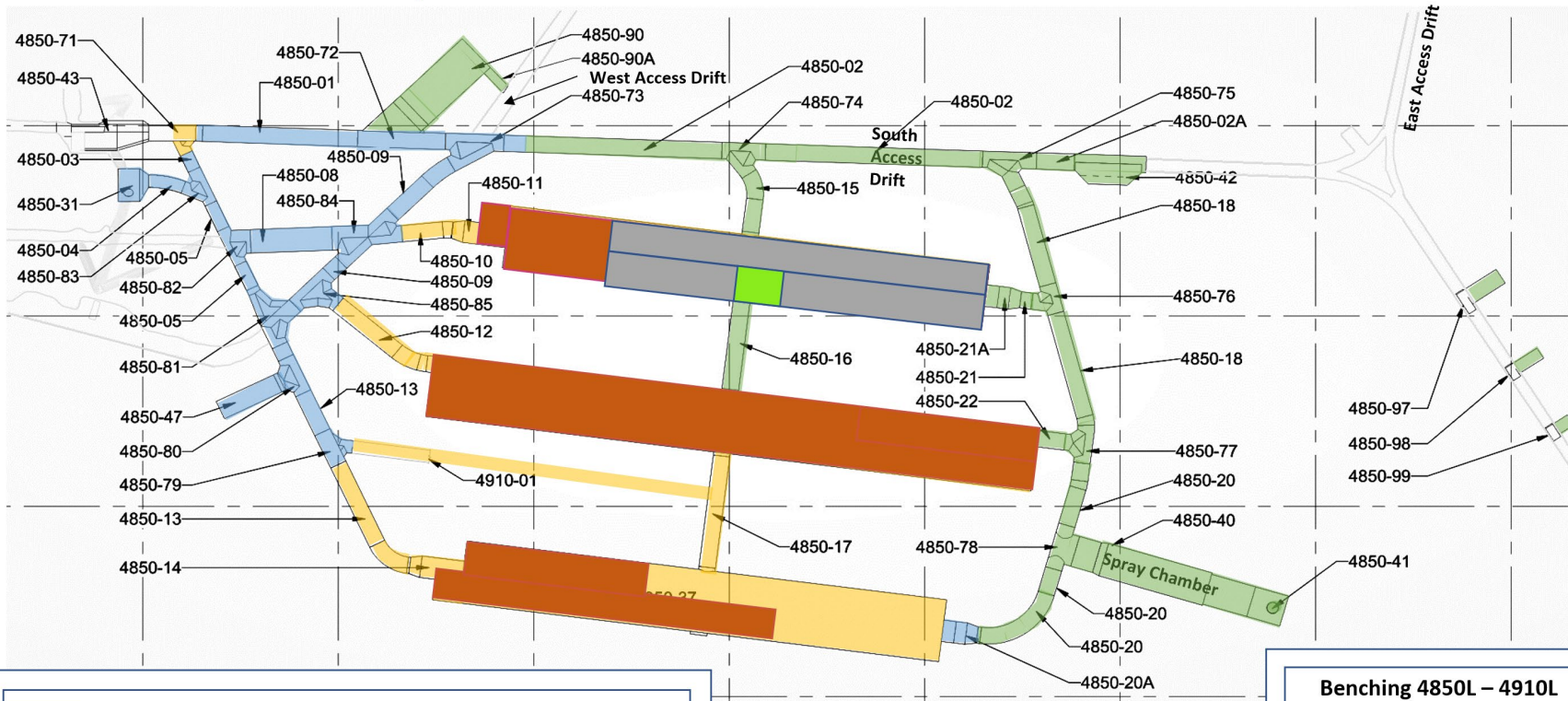
Jolie Macier

The LBNF/DUNE Far Detector & Cryogenics team is looking forward to starting work in the completed LBNF north cavern in late summer 2024!



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	Excavation and Ground Support Complete and Accepted
	Concrete Complete

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	Bench C
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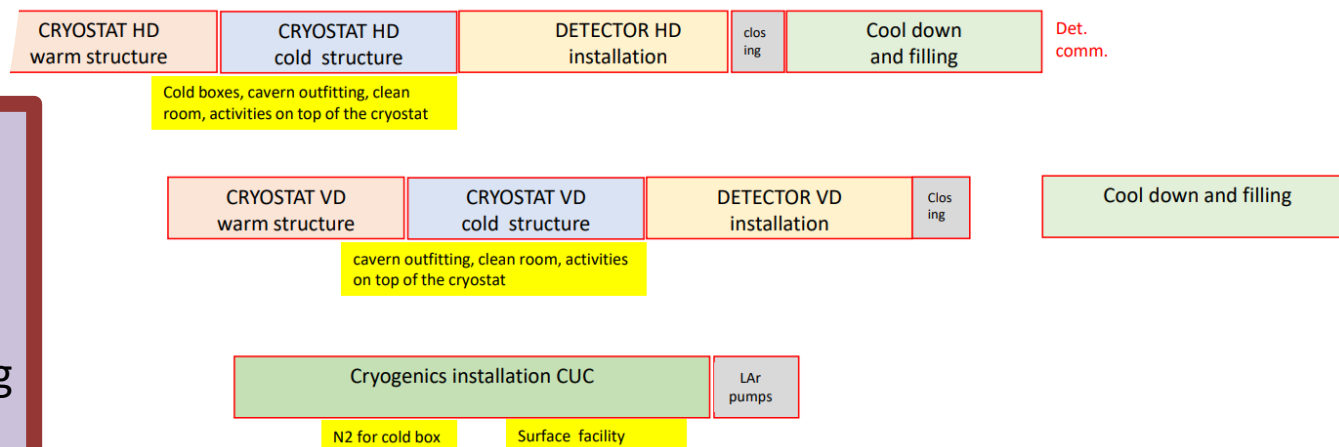


Thanks to the Conventional Facilities team, KAJV and TMI for all of the work to deliver beautiful underground caverns!



# FDC Scope Overview

- Construct **cryostats**
  - Steel structure (right) is 1/20 the size of LBNF cryostats (2x higher, 2x wider, 10x longer)
- Install **detectors**
- Install **cryogenics systems**
- Have completed full-scale prototyping of all elements: cryostat, cryogenics, detector & installation processes
- Planning for movement of all material (steel, detector components through Ross Shaft); all elements modular for transport
- Small team to be retained for DUNE Experimental Operations following installation



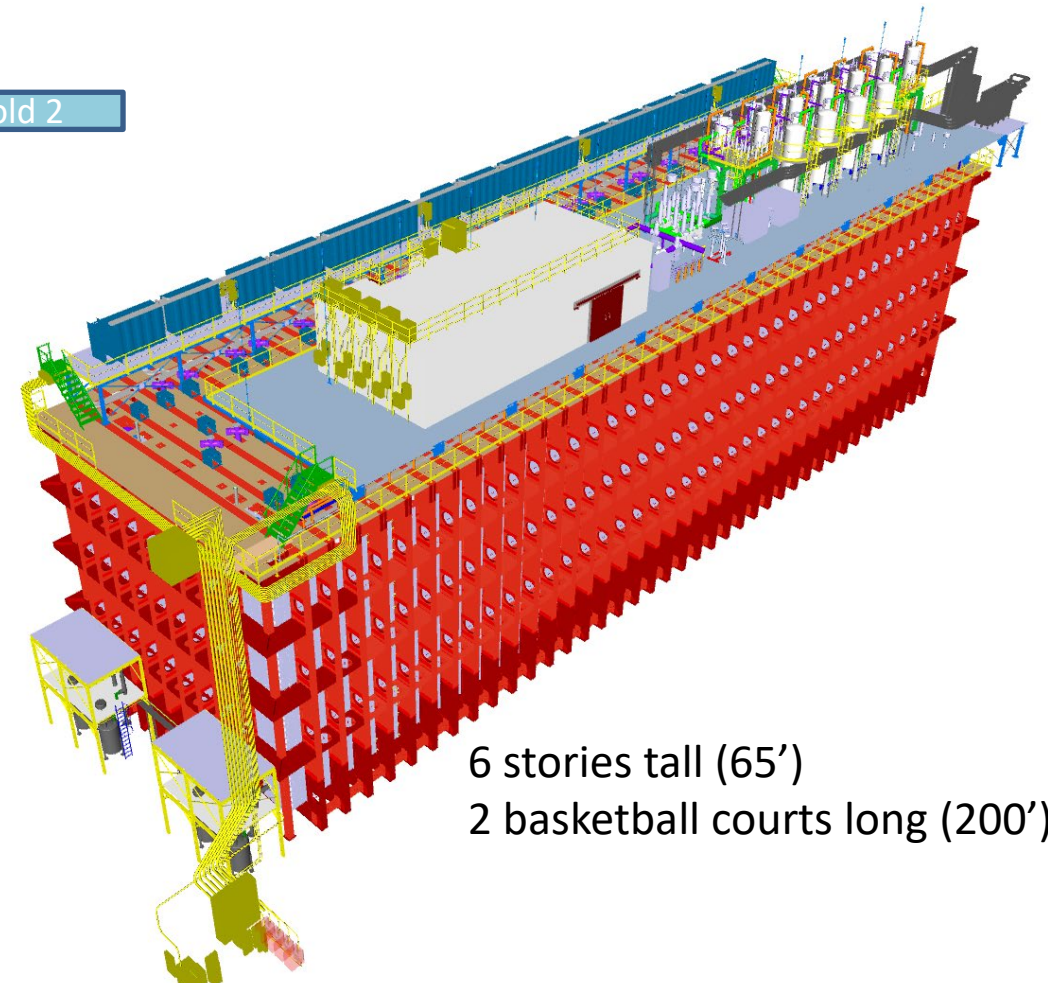
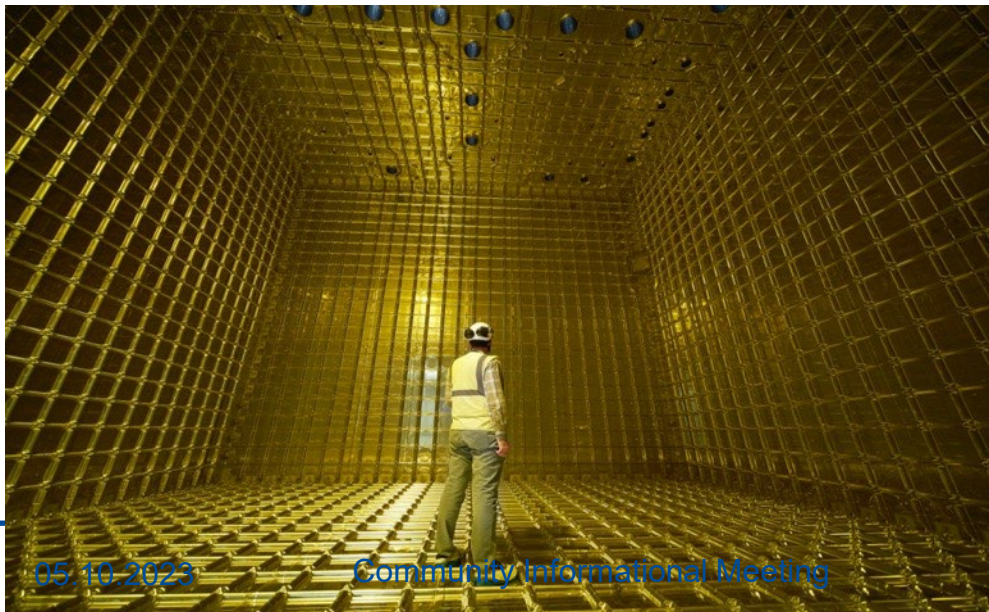
## Onsite Integration & Installation Team

- Lead-based: 80, including FNAL staff + subcontractors starting in 2024, up to 130
- Visiting: 20/year, FNAL Staff + subcontractors + visitors (other national lab & universities) starting at AUP (Authorization for Use & Possession)



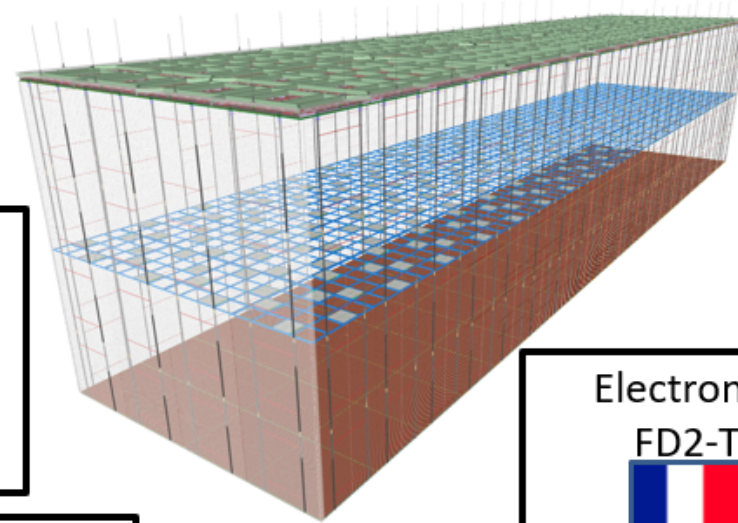
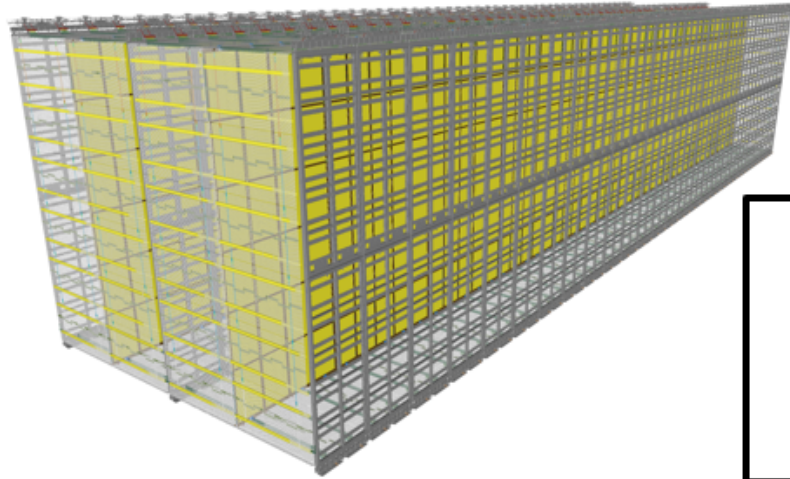
# Cryostat Installation

- First activity after AUP in August 2024
- Two phases: 1 - warm (steel structure, left) and 2 - cold (insulation, bottom left)
- 50 persons per phase
- Phase 1: mostly subcontractors (US) + non-US CERN visitors
- Phase 2: all non-US subcontractors + non-US CERN visitors
- NOTE: phase 1 and Phase 2 overlap, starting in mid-2025 with work occurring in both North and South Caverns.



6 stories tall (65')  
2 basketball courts long (200')

# Far Detector Partners



High Voltage  
FD1, FD2



Electronics  
FD2-T



Anode Plane  
Assemblies - FD1



Photon Detection  
FD1, FD2



Charge Readout  
Planes - FD2



TPC  
Electronics  
FD1, FD2-B



CALCI  
FD1, FD2



Data Acquisition  
FD1, FD2, ND



Detector components are  
installed inside the  
cryostats

- 1300+ collaborators
- 204 institutions in 33 countries + CERN
- Expect 40 scientists / month starting mid-2026 (US/nonUS)



# Building a Team to Install Detectors

- Key skills: material handling, work planning, mechanical acumen
- Hiring starts in summer 2024
- Build the world's largest neutrino detector
- Work side-by-side with engineers, physicists from around the world



- Work from heights (39 feet)
- Modular components
- Operate forklifts, scissor lifts, pallet jacks
- Team of 30 technicians support cryostat & detector installation

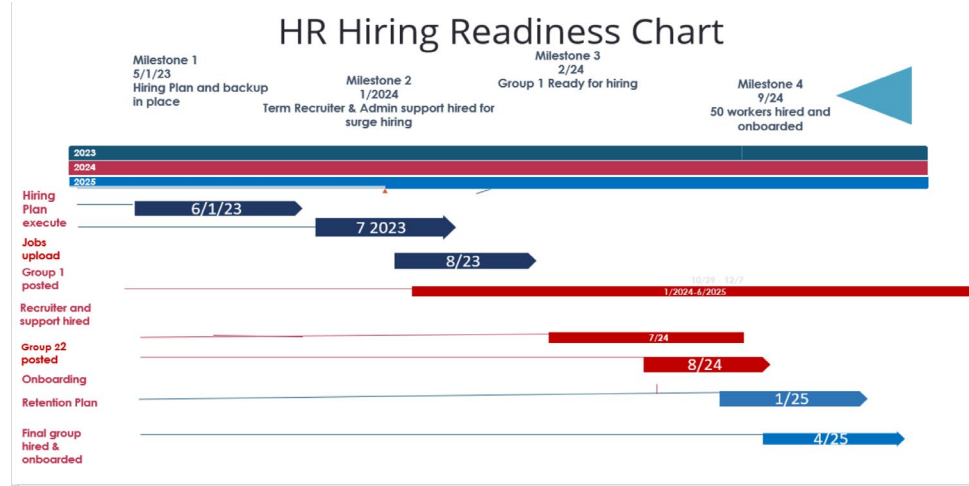
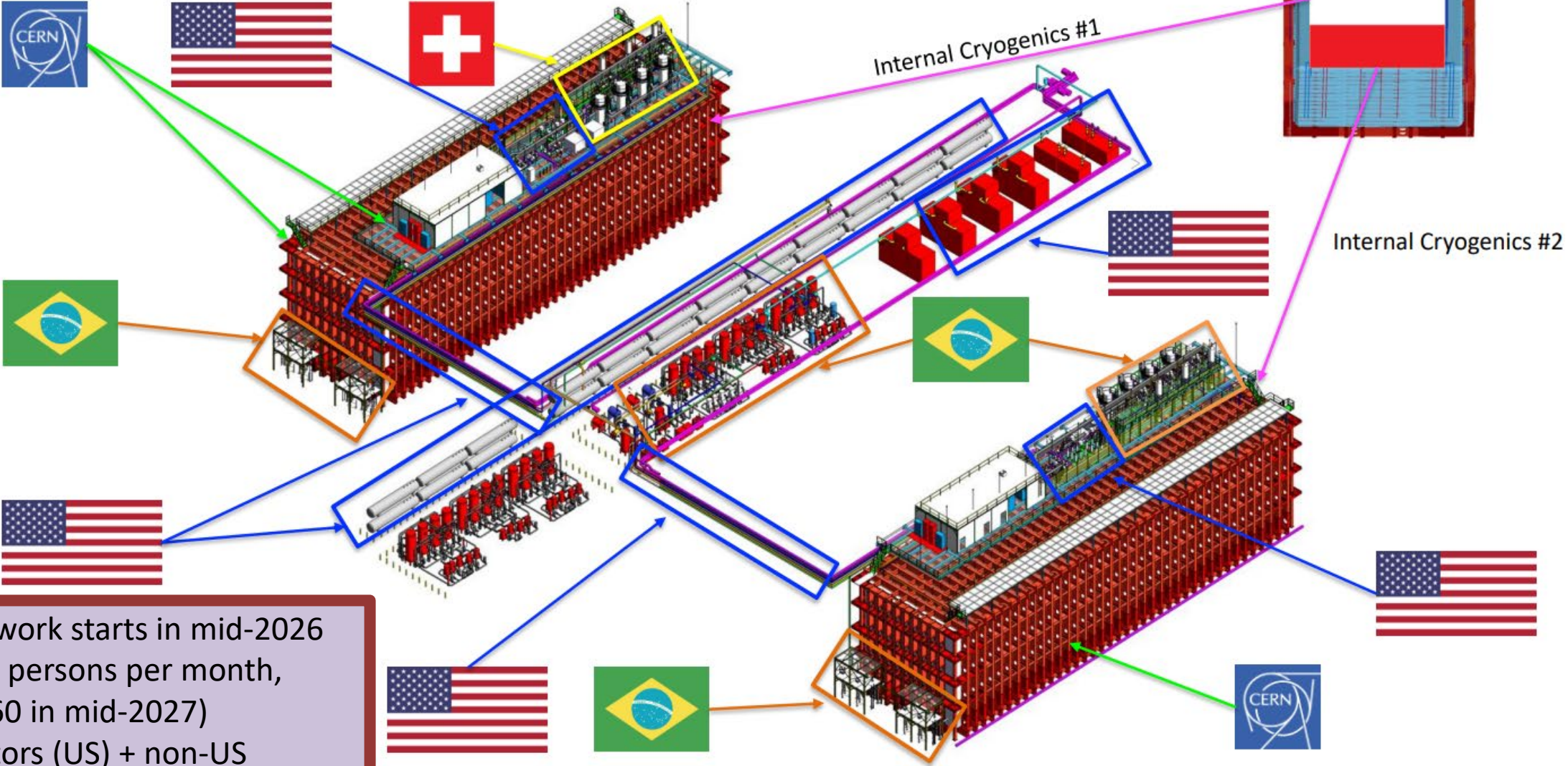


Figure 2-1: HR Hiring Readiness Chart





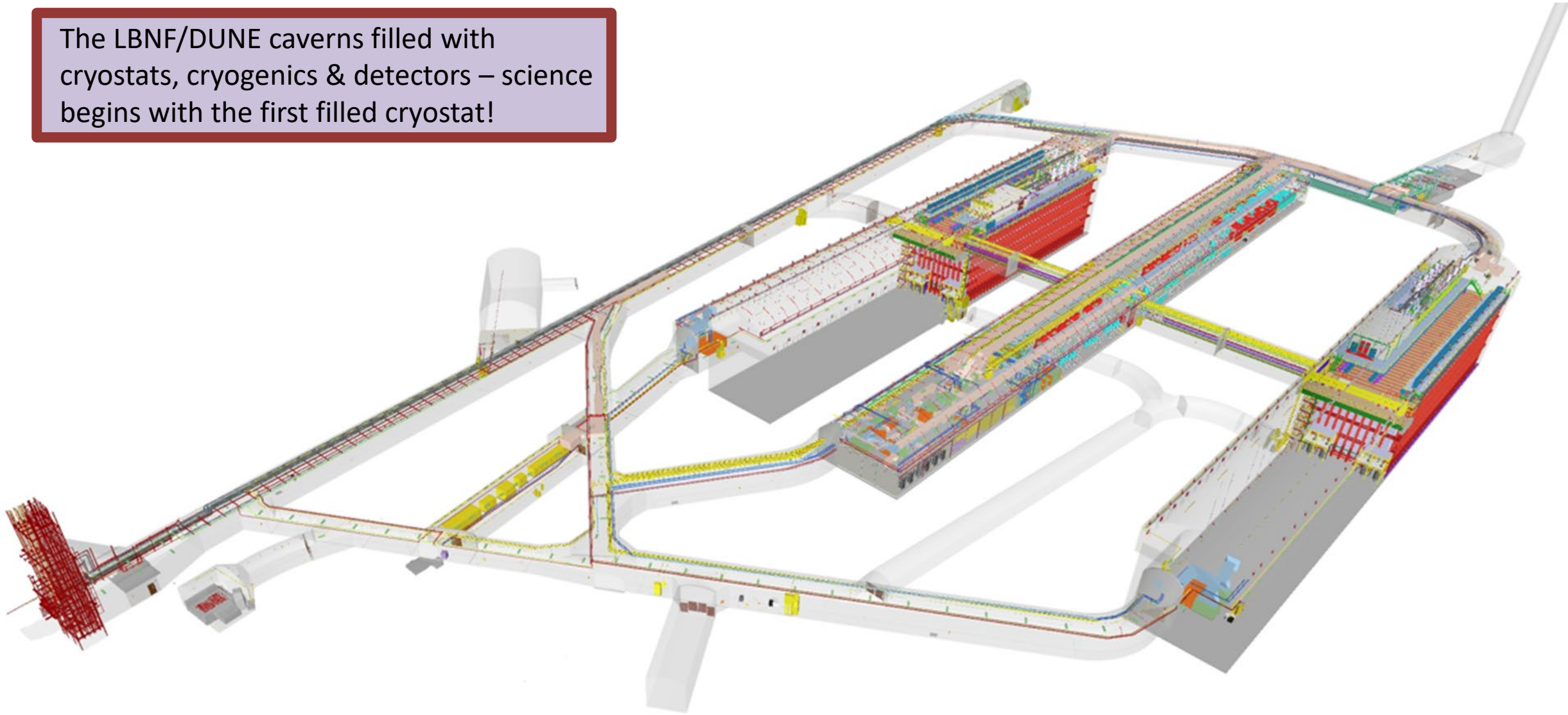
# FS Cryogenics International Contributions - Underground



- Cryogenics work starts in mid-2026 (Average 26 persons per month, peaking at 60 in mid-2027)
- Subcontractors (US) + non-US experts
- Filling of cryostats is the final LBNF Project activity



The LBNF/DUNE caverns filled with cryostats, cryogenics & detectors – science begins with the first filled cryostat!





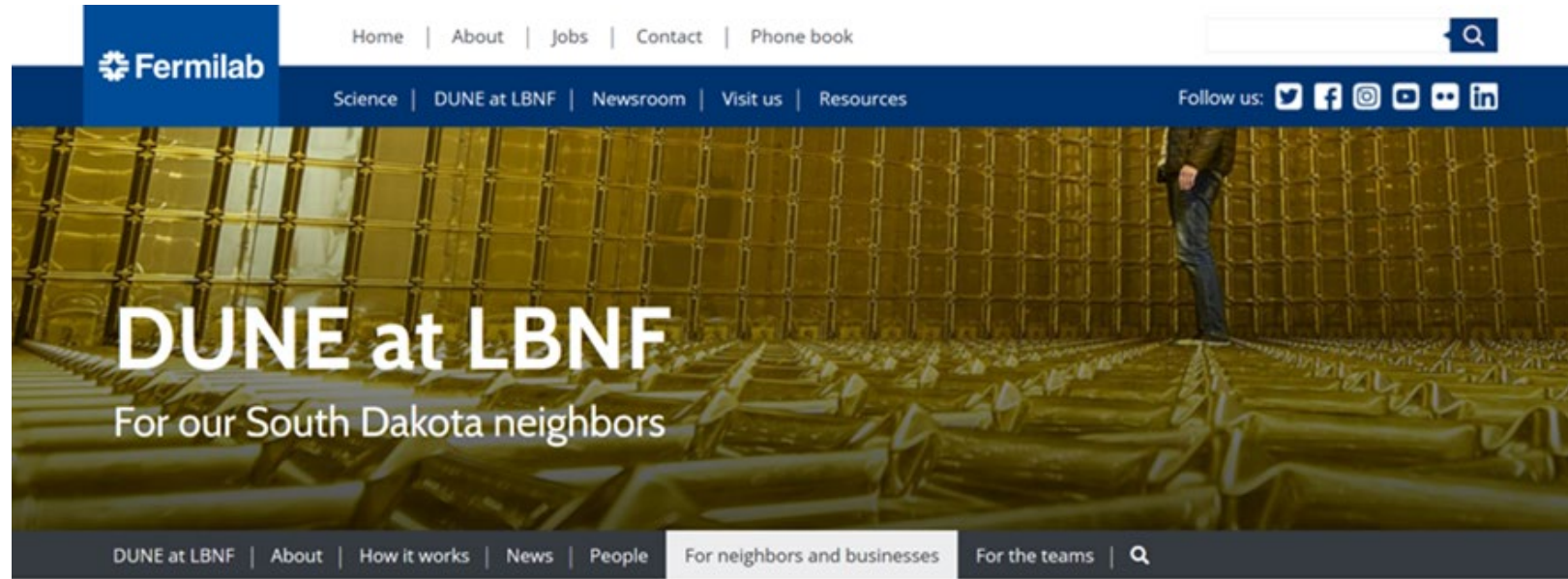
# SDSTA Update

Will McElroy

# Questions?

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